

# SUPPLEMENT.

# The Mining Journal,

## RAILWAY AND COMMERCIAL GAZETTE:

FORMING A COMPLETE RECORD OF THE PROCEEDINGS OF ALL PUBLIC COMPANIES.

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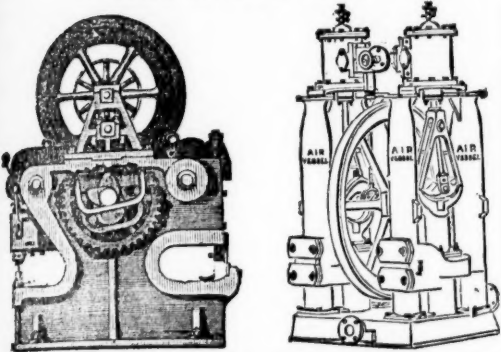
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LONDON, SATURDAY, JULY 21, 1877.

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BRONZE MEDAL, 1867.



ORDER OF THE CROWN OF PRUSSIA.



FALMOUTH, 1867.  
SILVER MEDAL, 1867.

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for the ST. GOTHARD TUNNEL.

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Are exclusively used, the advance made during eight consecutive  
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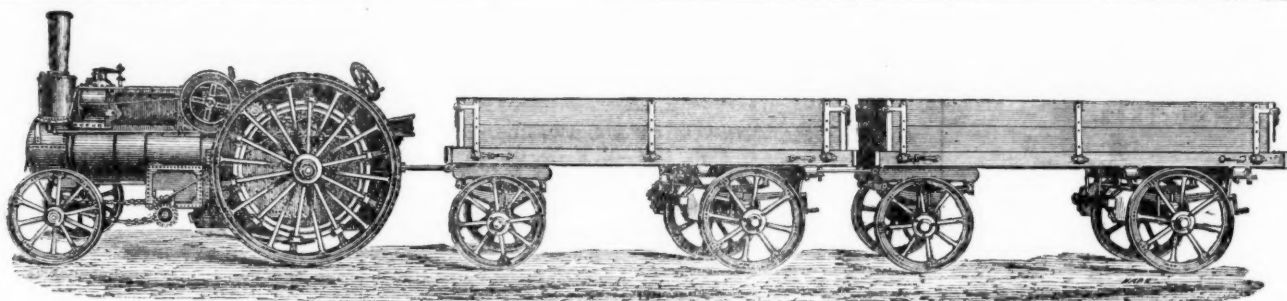
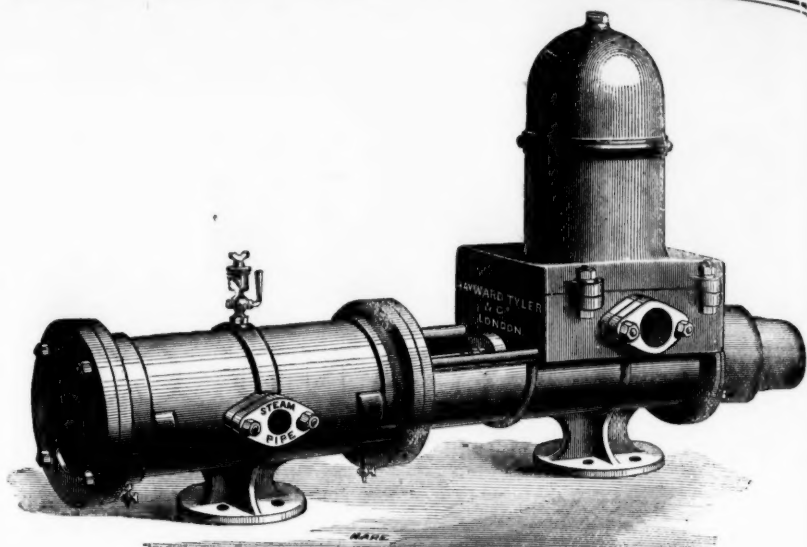
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*Griffiths's Iron Trade Exchange and Mining Journal*, November 29, 1873.

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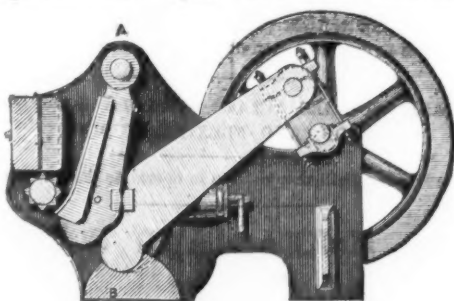
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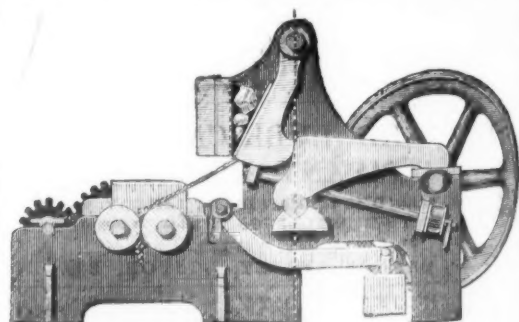
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## Original Correspondence.

## MINERAL WEALTH OF DAKOTA TERRITORY.

Sir,—About September, 1876, quartz was first discovered in the vicinity of Deadwood. In February, 1877, the first 10 stamp mill started crushing ore from the Alpha Mine; prior to this, however, there was a pulveriser crushing Hidden Treasure ore, and four arrastres crushing Father De Smit Mine ore. To-day the Alpha has a 20-stamp mill in operation, and three men in the mine can easily keep it choked full of ore all the time, ore that never yet run as low as \$25 per ton, but has run as high as \$40. The Hidden Treasure has the old pulveriser and a new 20-stamp mill in operation—in fact, there is already five mills working constantly in Central City, numbering 95 stamps altogether; 7 more in course of construction will bring about the same number of stamp heads. One 10-stamp mill on Black Tail Creek running on Golden Terry ore; two 20-stamp mills on Black Tail Creek will be ready in a few days to crush ore; both creeks mentioned are tributaries of Deadwood Creek. Two 10-stamp mills in operation at Leeds City; four more in course of construction having 45 heads; a 2-stamp mill at Pennington City; a grinder of equal capacity to a 10-stamp mill in Garden City; and a 2-stamp mill at Deadwood.

Such is the improvement in the way of mills during the past six months; still they come. There is probably 12 mills on the road to this place now from different points of the railroad. There is plenty of quartz here that will pay for milling, but all the mills running at present are run on ore taken from the surface of the veins, ore that will mill from \$12 to \$40 per ton, the ore being so easily milled and mined that \$12 per ton will pay big profits, as the cost of taking out the ore, hauling, and milling in no case exceeds \$5 per ton. Still I am in doubt as to whether all the mills are taking out money enough to pay expenses on the rock, and leave remunerative dividends for those interested. For this reason, that the men running the mills are not experienced, and waste more gold in the tailings than would be if they were. For instance, the Hidden Treasure mill crushed by the old pulveriser averages \$30 per ton; the tailings from the same will assay \$24 per ton, but it is probable they may work it closer in their new 20-stamp mill.

The Pearson mill (25 stamps) had a contract to crush ore from the Fairview Mine at \$10 per ton; the tailings assay \$7 per ton, and the cost of taking out the ore and hauling is \$2 per ton, taking \$19 rock to pay expenses when crushed by a custom mill; this is all the result of inexperience. The rock can easily be worked to 90 or even 95 percent of assay value, which, allowing the cost of milling, hauling, and mining to be \$5 per ton, would leave handsome profits on the ore. Mills of that number of heads could easily be kept running as the ledges are wide, the ore easily taken out, and will in all probability be equally as rich as they sink on them, perhaps richer.

The mills are not the substantial ones we see erected in California and Nevada, the more western States, but are mostly light, flimsy concerns that may do well enough for prospecting mills. It is my opinion that several of the mills now working and in course of construction will be turned over to more experienced men than are at present working them. The mines as yet are not really what we may term developed, being worked from the surface, and not requiring much skill to pick and shovel the rock out. Still experienced men could work some of the mines that are now taking out ore to a much greater advantage than they are at present worked, especially so with the Hidden Treasure, which at present is worked on the same principle as a few prospectors would work a mine calculating to quit it the next day.

There are several good mines that are not yet milling any ore, but in all probability will be dividend-paying in less than three months. Several mines will be in lawsuit the next session of Court—in fact, there will be considerable litigation with mining companies, still I do not think as much as we might expect where there is such a number of mines. I might say that quartz and quartz mines are looking well, but the excitement is over. Everything will be kept going now on its real merits. There are great advantages here at present for mining speculators and experienced mining men to take the place of those newspaper men, lawyers, and farmers who may do well enough at their own professions, but to make themselves successful at operating mines they ought to have begun years ago. Reports from the Big Horn Mountains are causing great excitement here at present, and in all probability within the next 12 months there will be another field for speculators in and around this range of mountains.

THOMAS H. WHITE,

United States Deputy Mineral Surveyor.  
Deadwood City, Lawrence County, Dakota Territory, June 27.

## MINING IN THE EAST—No. XVII.

## CONTACT DEPOSITS OF THE BANAT.

MUTUAL REACTIONS OF THE BANATITE AND THE DISTURBED BEDS.  
Sir,—As before observed the intrusions of the banatite or syenite have taken place posterior to the upheaval of granite having penetrated its superficially consolidated crust, and disrupted the Jura and chalk, the sequence of whose limestones, marls, and sandstones must have a thickness of at least 2000 ft. At numerous points it has protruded less or more completely through these strata, and, consequently, has been consolidated under very dissimilar conditions, especially in regard to the manner and rate of cooling, and the rocks in direct contact. The reciprocal destruction which the mica schists, syenite, and sedimentary beds suffered along the lines of contact, and the transformations effected by their mutual reactions during consolidation, determined the formation of immense masses of such a singular and changeable character that it is scarcely possible to class them.

These rocks form a selvage of uncertain dimensions around the knolls and mountains of crystalline limestone. They have been termed gangues by the miners, because it is only in connection with them that the ores of the useful metals have been found. These gangues sometimes develop themselves to such an extent as to pass into compact or crystalline garnet rock, and in some places—particularly at Caklowa—the whole mass of the disrupted limestone has been transformed into compact grossular rock, around which no deposits exist, the total disappearance of the lime-rock having been unfavourable to the segregation of mineral.

During the slow formations of these contact masses the contiguous rocks became highly metamorphosed; the limestone was changed to hard crystalline rock, or to white granular beds of a texture well fitted for sculpture; these schists near the bosses of eruptive rock were transformed into various hornblende rocks, which are sometimes found in considerable hills around them, and the marls were hardened into hornstones. The contact between mica schist and syenite is often gradual (notably so at Maidanpek), and it then becomes impossible to define the separation. The garnet rock near the syenite is often a confused mass of fragmentary dodecahedral crystals, tinted with shades of green and brown, in which are interspersed numerous large and often perfect crystals of wollastonite, malacolite, and vesuvian. Removed from the syenite this crystalline mass passes into compact grossular rock, of a light-brown or grey colour.

At the northern end of the Banat mining districts, where the upheaving force would seem to have been most active, the contact rocks and gangues are of immense width; but going southwards they are not so persistent, and the contact between the banatite and the disturbed rocks is often immediate. Still further southwards, at Caklowa, no gangues have been found, probably owing to the fact that the lime-tone has been upheaved, but not encompassed by eruptive rocks. The gangues are, as might have been expected, as variable in their appearance, texture, and composition as are the rocks whose reactions have produced them, and the ores which they enclose reflect this variability.

The above considerations make it evident that the constitution of the gangues is entirely dependent on that of the rocks between which they lie—thus, when syenite and limestone are the enveloping rocks the gangue is made up of varieties of garnet rock and felsit, through which their fragments are scattered; when, however, mica schist re-

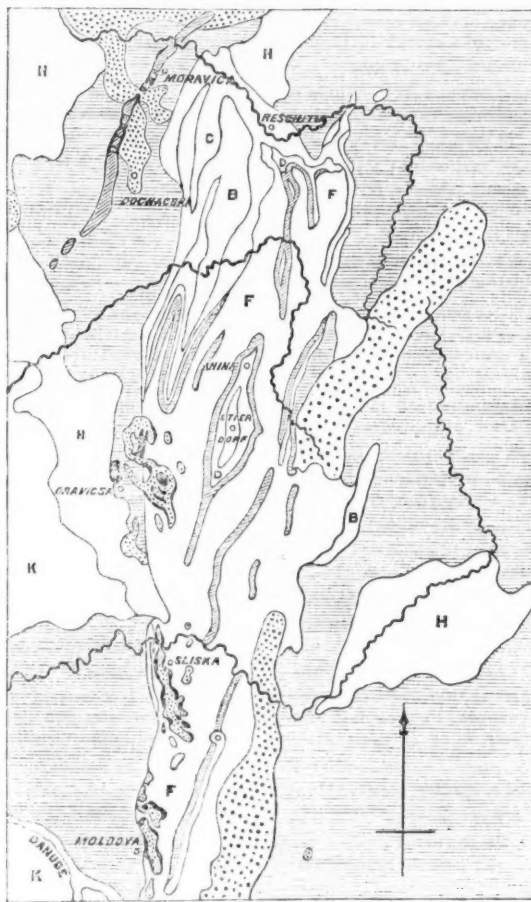
places the limestone the prevalence of tremolite and actinolite demonstrates the effect of change of strata. At the mica schists junctions most beautiful and large specimens of fibrous and radiated tremolite may be collected.

During the gradual cessation of active volcanic disturbances secondary minerals—quartz, steatite, epidote, &c.—crystallised in the numerous crevices and hollows occasioned by the consolidation of the gangues, together with the sulphides of the metals. When finally denudation brought these deposits within the influence of surface action decomposition set in, and developed the numerous and enormous masses of oxidised iron ores, which have been so continuously exploited during the last century and a half.

The observer is most strikingly impressed by the remarkable analogy which he finds existing between the whole of the Banat contact formations, considering the number of eruptive bosses around which they mantle and the great extent of country over which they are spread. He discovers that wherever the syenitic rock has intruded itself into similar sedimentary strata analogous contact masses have been elaborated, as well as ores of the same metals, and that even subsequent reactions have given rise to identical products.

The manner in which the contact rocks with their metalliferous contents mantle around the limestone and their absolute dependence on the syenite may be recognised by consulting the following geological plan, which has been carefully reduced, by the courteous permission of the States Railway Company, from their large general plan of the Banat domain. In this sketch the syenite is represented by thickly and the granite by thinly dotted lines, whilst the contact rocks are rendered conspicuous by being coloured black. The basin in which lie the sedimentary strata is clearly defined by the horizontal lines representing crystalline schists. The plan has been drawn at a scale of eight English miles to the inch.

## BANAT MINING DISTRICT.



- B.—Carboniferous, with Thick coal.
- C.—Dyas; Red Sandstone.
- D.—Lias coal measures.
- E.—Jura limestone (diagonal lines).
- F.—Cretaceous.
- H.—Neogen, with Thick brown coal.
- K.—Diluvium and alluvium.

MINERALS ENCLOSED IN THE GANGUES.—The metallic minerals enclosed in the gangues are very numerous, and some of them—e.g., ores of iron—in enormous quantities. Many rare minerals have been found, some of which—Ludwigite, Klinochlor—have been distinguished and described from specimens obtained from the Banat mines.

The peculiar feature in all the mining districts is the complete absence of veins and the entire dependence of the deposits on the lines of fracture developed by the disturbances which accompanied consolidation. Numerous deceptive indications of ores exist outside the true deposits in the mica schists, and even in the mass of syenite itself, but the extensive explorations made have failed to discover one deposit of value. It seems clear that the primary disruption and subsequent reactions which produced the contact masses did not permit the accumulation of metallic matter; but that it is only in the extensive vein-like fractures along the junctions of the gangueiferous gangues with the limestone, or with the syenite and schists, that the ores have found conditions favourable to their deposition. These fractures have played to a small extent the rôle of faults, and in some of the mines the veins possess a brecciated structure, which bears witness to the changes which the relative position of the walls have suffered. As far as appearances go many of the deposits, whether of iron, lead, copper, or zinc, resemble courses of ore in lodes—the important difference being that when the ore gives out no vein continues, but the enveloping gangue is met on every side.

The columns, lentils, and nests of the ores deposited along the junctions seem very independent of each other—but they invariably follow both in strike and dip the junction rocks. It must be evident that these deposits, owing their existence to the contact of the limestone with the syenite, cannot exceed the former in depth, and the few mines which have unbottomed the lime rock prove this rule. The depth of the masses of limestone resting on the syenite is various, but can rarely exceed 100 fms., and as no ores have been found under the limestone itself the extension of the courses of ore must be considerably less.

The absence of metallic minerals in the eruptive rock, and even in the gangues near and at the inferior parts of the wedge-like masses of limestone, together with the ever-increasing richness of the deposits as the surface is approached, would favour the supposition that on the fracture of the gangues vaporised minerals penetrated everywhere, and filled out the hollows and druses with sulphides of the various metals. This idea is also supported by the fact of the richest deposits occupying the most elevated portions of the bosses of banatite.

The ores principally found are those of iron, copper, lead, zinc, silver, and gold; in small quantities those of arsenic, manganese, and antimony—whilst traces of bismuth, cobalt, nickel, and molybdenum are frequent. These ores exist in every district, though some of them affect certain localities—thus, Moravica produces magnetite and

hematite of excellent quality, Dognacska argentiferous copper and lead, Oravica rich ores of copper and gold, whilst the deposits of Szaszka and Moldova contain inexhaustible quantities of cupreous pyrites. From Dognacska, southwards to the Danube, there is a gradual declension in the value of the deposits; the ores of iron so valuable at Moravica become worthless at Moldova, where also the copper, or rather sulphur, ores seldom contained 3 per cent. of the former metal.

Though undoubtedly nearly the whole of the ores were deposited as sulphides exposure to the atmosphere has oxidised them to a certain depth, so that the junction may be likened to an enormous iron lode. In depth the ores resume their normal character, and continue as sulphides until they gradually die out in the gangue as the inferior limit of the limestone is approached. Generally the oxidation of the iron sulphides has released the copper and zinc which have been precipitated as oxides, sulphates, and carbonates in the hollows and interstices of the lime rock below; small quantities of lead ores have been also oxidised and similarly deposited.

The decompositions attending the formations of the secondary products have everywhere affected the associated rocks, and have mineralised and softened them, so that they have acquired that peculiar appearance which the miner has accustomed himself to call "keenly." The rocks resting immediately on the syenite, and the upper portion of the syenite itself, are near the deposits much impregnated with finely dispersed crystals of pyrites.

Oravitz, July 1.

EMPRESSARIO.

## COAL MINING—NEW SOUTH WALES.

Sir,—The different foreign and colonial steam lines, which all of necessity concentrate at Sydney and Newcastle for their coal—and also the foreign demand both for steam and gas purposes—is creating a great drain on the mines at present opened, most of which are of comparatively small area, and some nearly worked out, so that very shortly fresh ground must be opened out round Lake Macquarie, outside the boundaries of the present workings, and adjacent to the Wallsend Company's property, which is now the best and largest one at work in the colony, and pays the largest dividends. No doubt several new areas will be offered for sale in England, and I send you this short letter to point out that whilst we have an enormous extent of coal-bearing country, yet there are but three seams which always command the market, both at home and abroad. The first is the A A Company's seam, the whole area of which belongs to the company, and is nearest to Newcastle. The second is the Wallsend, which begins a few miles out of Newcastle and, as far as yet proved, runs only in a broad belt of four or five miles at the back of Lake Macquarie, and for probably eight or ten miles, so that its outside boundary is within 15 miles from Newcastle; and, thirdly, the Bulli seam, which is 100 miles from Newcastle, to the south of Sydney, and is purely a steam coal, whilst the A A and Wallsend seams are both steam, gas, and household coals, as well also coke, which many of the other Newcastle seams will not do, although otherwise good gas or household coal.

Of course I need hardly point out that the coal which best combines all these qualities is the coal which will secure a sale, and that whoever secures the Wallsend seam blocks virtually defies future competition, whether in the colonial or foreign markets, and, therefore, let any of your readers who may be tempted to invest in New South Wales coal enquire closely as to its whereabouts and character, and only venture in other seams where it can be shown that from some one special quality it always commands some special line of trade.

These remarks do not apply to coal inland from Sydney on the railway line, because that seam is "Hobson's choice," for all the inland towns, copper smelting works, and manufacturers, which the certain supply is now inducing to use it instead of wood, which already begins to grow scarce, and no doubt that within a few years the proprietors of the best blocks will do equally as well as the Newcastle ones are doing, for the colony is rapidly increasing in wealth and population, and along our hundred of miles of inland railway manufactures will naturally spring up as inducement offers.

Sydney, May 30.

R. D. ADAMS.

P.S.—Our gold fields have taken a jump lately—several rich finds in Hawkin's Hill and other places, where working miners have taken up claims abandoned by "companies" in the panic, just at the point where they ought to have kept on. This has given shareholders heart again, and with deep sinking we shall see a new era of success.

## MANGANESE MINES IN ITALY.

Sir,—It may be interesting to the mineral world, and especially to consumers of manganese, that some exceedingly valuable mines have been recently opened in the Val d'Aosta, situated on the sunny side of the Alps. One mine alone, that of St. Marcel, in the lovely Val d'Aosta, is considered capable of producing 50,000 tons a year, and that of Val Tournanche is a clear competitor in the question of richness and capability.

The St. Marcel Mine is a Royal concession, and is said to be known to all mineralogical and geological savants, and even some later works on mineralogy refer to the remarkable deposit there. It is one of the most important mines of manganese, where there is a considerable length on the lode; indeed, it can be said to be a champion lode, formed by the union of several other lodes, which are themselves of much value. It should be worked by many headings, and is so situated that an immense amount of work can be going on simultaneously; and over 50,000 tons a year are thought by experts to be procurable. It is workable all the year round, and workmen are now employed there; and the produce is sold at a constant price of 4*l.* a ton, delivered on to the railway wagons at Ivrea station.

As a direct railway is likely to be commenced next year from Aosta to Ivrea, the mine will then enjoy exceptional advantages, as the line will touch the foot of the mountain where the ore is mined. The cost of mining is 15 fr. the ton, to which must be added 5 fr. for royalty; 30 fr. for cost of transport from the mines to the highway; 15 fr. for carrying from the highway to Ivrea Railway Station; leaving 35 frs. (1*l.* 8*s.*) for profit: 100 frs. or 4*l.* Could an English company work these mines it is known that a great saving in the cost of the mining could be made, as the present proprietors are too poor to work the affair properly, and have no idea of proper management of a large concern. To this must be added the immense advantage of early railway communication. This mine is a very important one, considering how abundant and rich is the ore, which is composed of sulphuret of manganese, oxide (both red and violet) of manganese, crystal manganese, manganite, &c. The whole contains a percentage of silver. The mine is well situated at the end of three hours of a mountain road. There is an abundance of utilisable water-power close by. Specimens of the ore are now to be seen in England.

The Tournanche Mine includes several lodes of manganese, and is one hour and a half from the royal road, and in the neighbourhood of Chatillon, in the Val d'Aosta; it will be much benefited by the construction of the Aosta-Ivrea Railway. A heading into the mountain communicates with the two galleries driven on the course of the lode, which is described as becoming richer and richer as the works advance. It is considered that when this is opened out a large amount of ore can be sent away, but as yet not much has been done. The mine is four hours from the Ivrea Railway Station, and can be worked nearly all the year round. The cost of extraction and transport is 65 frs., but can be much diminished by better administration and railway facilities.

The Val Tournanche Mine is situated in the valley from which it takes its name, and above the district of Chatillon, in the Val d'Aosta, and is six hours from the royal road. This may be called a virgin mine, as nothing beyond exploration has been done. It is an immense manganese deposit, and it is considered to be equal in importance to that of St. Marcel, there being many lodes which even on the surface are more than a metre in width. The richness of the ore (sample No. 3) proves how much one can justly hope for in the interior of the mass. At present it could be worked nine months in the year, but if a barrack were built there would be no need to suspend operations in winter. At present the cost of cart-



ing from the mine to Ivrea is 65 frs.; but with a railway and a piece of tramway this item would be very much reduced, and 35 frs. per ton profit would be nearer the mark than the 15 frs. on carted ore. This mine, after a year's serious development, would become a very large affair, as even now it produces mineral. There are also two other mines, consisting of groups of good lodes, producing sulphuretted and peroxide of manganese; one mine being in the vicinity of the royal road (1½ hour), and 3 hours from Ivrea, and the other only ¾ hour from the royal road, 5 hours from Ivrea. These two latter are lodes only, and not the manganese masses of the three first-mentioned mines.

Bardonechia Mine is situated three-quarters of a mile from the railway station of that name. It is a mass of manganese, and has several lodes, running mostly in a horizontal direction, mostly about 1 metre wide. The situation is good, and the mine can be worked all the year round. The ore is a peroxide of manganese, with oxide of iron, and becomes richer in sulphuretted of manganese as depth is gained. As only trial pits have been made, the mine is yet unworked. With a vertical shaft 100 metres in depth many lodes and workings could be attacked, and the production would then be very considerable. All that is wanted is capital, management, and a little mining knowledge.

The proprietors are persuaded that could a society with some means take up these mines they would undertake a very important operation, and secure the monopoly, so to speak, of manganese ores of that rich quality so searched for by metallurgical industries, and for the manufacture of Italian glass and bleaching purposes. About 500 tons of rich red oxide of manganese, violet manganese, and manganese were found which had been abandoned by the Romans, who knew not the value of the mineral; this could easily be picked and cleaned, and sent to market.

Leeds, July 19. Translated by R. E. WILSON, Assoc. M.C.E.

#### THE ROYAL AGRICULTURAL SHOW AT LIVERPOOL.

Sir,—“Nothing succeeds like success.” This important show has been a monetary, and in many other respects a most gratifying success. The visitors who passed through the pay-gates numbered 137,976, against 163,145 at Birmingham last year. The season-ticket holders numbered over 2000 this year, against 1300 last year. The total receipts will exceed those of 1876 by more than 1000%, owing in no small degree to fine weather on Thursday and Friday, and an affection of “gentility” by the payment of the “respectable” half-crown in contrast with the “vulgar” conventional shilling payment put down for Saturday and Monday. The rain on Saturday afternoon deterred some thousands from venturing to the show. The visitors numbered 51,313 notwithstanding. Judging by their “counting-houses” (as everybody said) the operative agriculturists were numerically great, and the national persistency in pursuit could hardly be seen to more advantage than in Hodge’s quiet resoluteness in fitting through the down-pouring rain from stand to stand, as if rain and sunshine were “both alike” to him. Guiltless of umbrella or overcoat, but believing strongly in final perseverance, he had paid his shilling at a turnstile, and he evidently did not intend to “go whoam with only sixpennorth o’ th’ show.”

Some folk could and would draw a moral from this. More than once the sons of the soil were heard in rough witticism to say—“Tis rather wet, but I’m uncommon dry,” and Mrs. Barlow’s fluid refreshment stand came in naturally enough for a goodly share of patronage. There were mysterious allusions to her relative “Mr. Billy Barlow,” but the wit of it was lost upon the Liverpudlians who happened to be dry at the same time. Whether in sympathy with this crowd or not I did not know, but although not a beer-drinker I experienced a “dry sensation” creeping over me which I felt no inclination to control, and so hearing somebody say that “All-slops bitter” was to be had close by, I ventured on a 3d. glass, and found it such execrable stuff that I left it behind in disgust. Smothered indignation took the place of thirst, and I resolved in the interest of humanity to urge upon the respectable brewers of Allsop and Bass to take precautions another year that their best brew may be exhibited in retail to the thirsty sightseers, instead of the beastly mess which people (under their world-wide names) have been at this show inveigled into swallowing, whilst shutting out as much as possible all sense of taste. I hope this last observation will be noticed in the House of Commons and at Burton.

Saint Swithin wept more than usual on Sunday. It rained “heaven’s hardest.” On Monday, although it kept pretty well dry overhead, the deposit of “slosh” at the show was something to be remembered. Although not in the programme, there was a most interesting display of ladies’ ankles. As to “picking one’s way,” there was no use in that. The only precaution that could be taken was to turn toes in and heels out as much as possible, and tread lightly in the “slosh,” “slush,” and “sludge,” with elbows out, stretched like the shoulders of a certain breed of Telemarken kine. Movements, some of them, were like uncouth skating under difficulties. Such a mess! Of course ankles engrossed good-humoured observations, and, occasionally too, certain “calves,” not intended to be exhibited by their owners. Mullingar heifers, beef to the heels, had exemplars here, but “finesse of bone” was by no means a scarcity, and got admired accordingly by connoisseurs of the agricultural persuasion.

The mechanical operative element evidently prevailed on Monday, and both the lads and their lassies displayed the most creditable and plucky perseverance. “The crown days,” Wednesday and Thursday, were embellished with the “Lancashire witches,” many of them looking exceedingly pretty and captivating. Some of them were most becomingly dressed; others appeared very uncomfortable, and I am sorry to have to add that nearly all of them were “tight.” To the everlasting credit of the visitors at this show, the allegation of tightness only applied to the fair sex, and the police, metropolitan and otherwise, had not to interfere in a single solitary instance.

Topographically, Liverpool is not a central place for an exhibition of this sort. Take a pair of compasses, put one leg upon the spot of a map of the United Kingdom marked Liverpool, and extend the other to the spot indicating Birmingham, inscribe a circle with that radius, and you will include a very large unpopulated area. Do the same with Birmingham as a centre, and a strong reason is at once apparent why visitors to the show at that centre should outnumber those at Liverpool. The receipts at Manchester in 1869 amounted to 17,059%. But there, as good a population-centre as Birmingham, the Prince of Wales was present on one of the days, who is always worth a good deal as an exhibit, and there was a still greater attraction “for the million”—that of horse-leaping, an exhibition irresistible to thousands upon thousands of our islanders, whose love of horses and their capabilities is deeper rooted, perhaps, than any other of their national propensities and peculiarities. On the present occasion had there been a chance of somebody breaking his neck through a luckless leap the funds no doubt would have been considerably augmented. Aintree races, simultaneously held, drew off a good many of the delighters in horse-flesh, and where might be seen, as usual, equestrian daring carried excitedly on, with betting accompaniments. Touching horses, the show held an immense assortment, the fancy and actual value of which was enormous. Literal “mountains of flesh” in some instances, and “heavenly ponies” in others, delighted everybody. One handsome stately fellow of the cart-horse series, requiring a ladder and extra length of leg to get astride him, got the first prize of his class, and he seemed to know all about it. He looked as if he expected it; he had done it before, and he meant to do it again. He was every inch a superior animal, and he commanded as a right the admiration of all on-lookers; he got it too, and no mistake, and he walked away from the grand-stand as if fully conscious of his superiority and the laudation of his admirers. Some of these equine nobles had big babies in the show, whose gigantic mothers looked as proud of their progeny as some human mothers do. For myself, I do not know a “hack” from a “hunter,” but the Emperor of the Brazils was delighted with the excellence of the horses, as well he might be.

The horse exhibition, however, was greatly enhanced by the

parade on Saturday afternoon of about 350 of the Liverpool working cart-horses in their gearing, each horse led by an attendant. The worth of these fine animals is put at an average of 1000, each by a judge in such matters. Manchester is great at this sort of display every May-day, but I do not think Manchester ever came up to this exhibition. Jupiter very good naturedly forbore squeezing the clouds until this parade was over, and the horses on their way home. Some of these cart-horses are probably matchless, and the crowd of witnesses unanimously awarded their vote of applause, and the committee 1500, for distribution amongst their care-takers and attendants.

The lovers of fine cattle had a big field to luxuriate in. In this department of the show were exhibited, to make use of bovine expressions—solid blocks of meat, square-hipped uns, straight-backed uns, round-shouldered uns, small-headed uns, clean-skinned uns, long horns, short horns, Herefords, Devons, Alderneys, Jerseys, Guernseys, Norfolks, Suffolks, Ayrshires, Galloways, Welsh, &c. One of the bulls is estimated to weigh a ton and a quarter, and it certainly seemed impossible that more meat could be got upon so little bone. The cows were “as fine as cows can be.” The sheep, wonders of mutton; fat, flesh, and wool. Some curly white sheep were positively beautiful to look at. The pigs, of more than aldermanic fatness, were alarming instances of over feeding, stupidity, and uncomfortableness. Their sense of sight was puffed out of use by accumulated fat, their snout tips were barely visible on the same account, and their legs utterly useless for locomotion; not by any means the most agreeable of things to look at, and yet the admirers were not few of these abnormal conditions. I asked an observer “Who eats such pigs as these?” He said “I don’t know; I don’t.” Asked to give my opinion of the pigs I could only say “They are big and fat,” and walk away half sick of the sight, and humming the old song “Little pigs make the best o’ pork,” show pigs to the contrary notwithstanding. It seemed prostration of talent for a boy to be feeding one of these greasy monsters out of a sort of baby bottle.

Many people expressed an opinion that dogs and fowls would have added greatly to the attractions of the show; not that the show was wanting in attractions. Nobody of at all an enquiring turn of mind could visit it without experiencing great pleasure and profit. To notice everything in the time allotted would be simply impossible. To notice the chief exhibits would take up more than all the time at command. To give anything like a satisfactory description of a hundredth part of them in the columns of a newspaper would be impracticable. I will, therefore, touch only upon a few of them.

I alluded last week to “Decauville’s patent iron carrier,” adapted for mining and other purposes. This invention appears to me so important that I advise others to obtain full particulars from the agents—Messrs. Shaw Brothers, Cambridge-street, Birmingham.

In this country wall fruit comes to grief very often, notwithstanding all the ordinary pains taken to prevent it. This is a sad tax upon reasonable luxury. Most people like ripe fruit, and to gather it themselves—when they can. This they might always do, I think, if they used the “sliding wall-fruit shield,” designed for the protection of trees from frosts during the critical period of blossoming and fruit-setting. The lights run on continuous rods, permanently fixed to the wall, and easily slide along. Cranston and Luck, of Birmingham, are the sole manufacturers of this very useful, simple, and cheap contrivance.

Norton’s Abyssinian patent tube-well, to facilitate the testing for and obtaining water quicker, cheaper, and purer than by the tedious processes hitherto employed, deserves universal attention, particularly as a well-tube and pump, including fixing 15 to 20 ft., costs only 7s. 6d. (Mr. G. F. Cox, of Corporation-street, Manchester, furnishes full particulars).

Messrs. Louis Simon and Son, of Nottingham, introduce an improved gas-engine, which appears a most—if not the most—convenient and economical small motor for driving printing and other machinery, &c. These almost noiseless little engines require no boiler, no fire, no electricity, no coals, no water, and they have neither small nor inconvenient heat. They occupy very little space. Common coal gas is burned, which, at 4s. per 1000 ft., brings out a cost of only 1d. per horse-power per hour. In localities where there are no gasworks these exhibitors supply also what they call the “Alpha gas-making machine,” for making gas for their engines on the spot. In operation both these inventions seem to fulfil all that is required of them.

Baker’s rotary pressure blower when at work astonished some of the passers-by, myself amongst the number. A patent and effectual mode of “raising the wind.” I have heard there are people about whose tempers have been soured and their peace of mind imperilled through a “smokey house and a scolding wife.” I would on no account interfere with the liberty of a wife to scold as much as she likes, but as to smoke prevention and domestic ventilation generally, I think James Howorth’s patent revolving Archimedean screw ventilator, where used, must get rid of smoke of one sort from a dwelling; and, perhaps, Baker’s blower, turned sharply in the direction of the other, might be equally effective.

Hancock’s patent butter machine is a very useful invention. The exhibitor starts with the text—“The importance of butter coming to table without being touched by the hand is one of the mechanical requirements of the day.” This is obvious, whoever says it. This machine has for its objects the washing butter from all traces of milk and acid, cooling and making it firm in hot weather without touching it, the removal of turnip and other objectionable flavours, and the conversion of salt butter into fresh butter for daily use by the action of cold water only. The exhibitor did what he said of the apparatus, and assured his audience that the queer-smelling salt butter he operated on was increased in value by 4d., at the least, per pound avoirdupois. Nobody seemed to doubt it. Some present, however, fond of bread and butter, asked whether the “butterine” and “bosh” (of some Liverpool buttermen) could be advantageously treated in the same way. Some of us hoped it could not.

Rollins and Co.’s patent double-jaw vices are formidable looking instruments, constructed to give an awfully firm grip of an object at any desired angle. Foster’s (of Nottingham) patent cashier, check till, and apparatus, appears a very important invention for checking shop cash-takings. By the use of it cash balances are found correct every evening at less than a quarter of the trouble involved in the old systems. Six guineas will purchase this bar to dishonesty and ensure accuracy. Wild’s patent swift-washer is said to save time, trouble, temper, and expense, and all for 35s. Amongst the beneficial revolutions with which we are threatened, traction-engines will certainly hold a prominent place. Many of them were at the show. To the uninitiated they appeared pretty much alike, but Ruston, Proctor, and Co.’s moved about with ease and something like grace. Siddley and Co.’s ice-making apparatus is important, touching a large importation of foreign beef and mutton. A cold chamber made of ordinary boards, into which I went for a few minutes, led me to the conclusion that the plan would be adopted to ordinary steamers. In this chamber circulating pipes are conducted from the refrigerating machine. All moisture is condensed upon these pipes in the condition of ice, and thus produces a dry temperature varying between 40° and 42° Fahr.

The roots and seeds exhibited, some of them were truly wonderful products. Mangolds, turnips, and cabbages were enormous. Sutton and Sons of course were famous as usual; for one kind of swede they have received 4000l. in prizes.

Artificial manure manufactures were well represented. The science of plant food is assuming almost creative pretensions. Farnyard muck seems to be nowhere. Farmers years ago used to grow heavy crops without phospho-guano, or other miraculous fertilisers. It is very well known that excess of stimulants applied to either animal or vegetable life take the strength out. Forced crops are not always improvements. Grass may be abundant and tasteless. Roots, though large, may be watery and unpalatable to live stock. Corn, &c., may run to straw to the great detriment of seed produce. The land-produce doctors wax eloquent in praise of their respective stimulants, and are prepared (apparently) to adjust proportions of phosphoric acid and ammonia, and at once to suit the noses and the pockets of would-be purchasers. There is, however, a good deal of

affectation about it. Science is exercised in the preparation of the fertilisers, but albeit specific instructions given away with the products, the users of them are, for the most part, haphazard in their distribution on lands supposed to require absolutely their specific aid. Certificates of excellence have this last week been sown broadcast at the show, and large orders taken by the exhibitors of “bag horses and cattle exhibited were of accredited excellence. The great fluted slabs of oilcake, however, emitted a smell so like the fat of some prize-fed beef and mutton that I have tasted occasionally more agreeable. In conclusion, I would say that to all appearance everybody was gratified, more or less, with the exhibition, and of the opinion that it was a National Annual most worthy of national support.—Liverpool, July 18.

#### TIN DRESSING.

Sir,—The tanners—I mean the managers of tin works—are very slow in adopting any improvement in the mode of tin dressing, except when they can claim it as their own. It is well known that through the imperfections of the methods in use at Dolcoath and the other mines whose waters flow down the “Red River,” that a large quantity of tin—fine tin—is carried down towards and into the Bristol Channel. So much as 40 tons per month were sometimes caught in its progress thither by the numerous companies who have established dressing appliances nearly all the way down between Tuckingmill and the sea. This fact elicited some time ago a lengthy correspondence in your Journal, and some persons have even charged the mine agents with a guilty complicity with the owners of the works on the river, because they had interest in them, and, therefore, derived advantage from the tin which they permitted to go down the stream. For this I may confidently aver there is not the slightest foundation in fact. The agents are too honourable to be guilty of such tricks. I think, however, that they are not sufficiently open to receive information leading to a diminution of the escaping tin. If it be true that Mr. R. H. Williams’s buddles in use at Wheal Eliza, &c., secure an almost perfect separation of the tin from the gangue, it should not be beneath the dignity of mine agents to take copies of them—which I believe he is willing they should do—and construct them at their works. I can testify from observation that the separation is very nearly perfect. No man can make a living out of that which escapes. One man tried it, and became a bankrupt in the experiment, whereas on the Red River several dressers have made a good deal of money. This fact shows that Mr. Williams’s buddles must be superior to those in use at the Camborne and Illogan Mines. I have been informed that Mr. Williams is about to take a patent for his buddle, in which some slight alteration is to be made. Another advantage in connection with Mr. Williams’s buddle is their cheapness.

July 17.

#### MINING INSTITUTE OF CORNWALL.

Sir,—It appears to be the intention of the members of the Cornwall Mining Institute to take annual excursions, like most other societies, and this year their visit was to Devon Great Consols on Monday, the 16th instant. The day was unfortunate, there being rain all the day, which must have made their journey other than very agreeable. I could not conveniently attend myself, nor was I very anxious to do so, having in my numerous tours seen that celebrated mine many times. I dare say that one of the party will supply you with all particulars of their inspection of the numerous operations at surface.—July 17.

#### MINING DEBTS.

Sir,—The recent discovery of the large debt due to the bank by the West Basset Mining Company will, I trust, be the means of preventing a continuance of the practice of other mines of overdraining on the banks without the consent of the companies. The overdraft at Dolcoath is more excusable than that at West Basset, because there are effects there to meet the amount, although I think it wrong to declare dividends while there is a balance due to bankers in any case.

Now that the debt at West Basset has transpired, and also that at Dolcoath, the public will be curious to discover how other mines stand with their bankers—for instance, Tincroft and Carn Brea. It has been intimated that the balance against each of these companies is considerable. It would be well for a shareholder in each mine to demand the production of the banker’s pass-book, as Mr. Heard did at West Basset. Such a demand might offend the manager, but it ought to be made that investors might know the real state of affairs, and a balance-sheet, showing assets and liabilities, should be produced at all meetings. If Tincroft and Carn Brea Mines are in debt so largely as some people suppose, the discovery will probably surprise some of the distant shareholders, and be the means, possibly, of affecting the price of shares, but it may be that the supposition is not well founded. We must wait for the next meeting to discover the facts.—Redruth, July 16.

#### THE TRUCK SYSTEM.

Sir,—You are fully informed of the complaints which the poor labouring classes have justly expressed from their experience of the evils of what is called the “Truck System.” I never knew a place where that system was more extensively acted on than in the village of St. Day, in Cornwall, by Messrs. Collan and James Harvey, grocers, drapers, ironmongers, coopers, timber merchants, stationers, flour dealers, &c. They supplied almost every article in use in mines and habitations, and that at such prices, and for such a long series of years, as to make them very rich men. Mr. Collan Harvey, who left St. Day about 30 years ago, died at Pengreep about 20 years ago, leaving all his property—estimated at 1,000,000, sterling—to his only surviving child, Mr. Richard Harvey, who purchased extensive lands in Devonshire, and resided thereon. He died there (at Greenway) about five years ago, leaving no issue, his only child (a son) having died in infancy, after being sent away to avoid an endemic disease prevailing in Gwennap, of which disease he, nevertheless, died in or near London. Mr. P. Harvey bequeathed nearly all his property to his solicitor, Mr. P. P. Smith, of Truro. I should say that a large portion of the wealth was derived from profits in mines, and from Messrs. Harvey’s partnership with Williams, Foster, and Co., as copper smelters. Mr. Collan Harvey was a brother-in-law to the late Mr. John Williams, of Scorrier. Mr. Williams having married Mr. Harvey’s sister, Mr. James Harvey, Mr. Collan Harvey’s brother, died about 12 years ago, leaving property of the value of 350,000l.—which, having no son, he left to his only daughter and her children. The daughter has since died, so that all the Harvey’s are off life’s stage, on which, so far as I know, they did no appreciable good, and I charge them with no harm. From his relationship to Mr. J. Williams, Mr. Collan Harvey secured the advantage of supplying the numerous mines belonging to Messrs. Williams and Co., with almost every article consumed at their mines, which were very numerous, during a period of about 60 years. The following mines were worked by them:—North Downs, Treskerby, Wheal Chance, Wheal Rose, Halenbeagle, Wheal Unity, Polidice, Wheal Unity Wood, Wheal Clinton, Wheal Pink, Wheal Gorland, Old Wheal Jewell, New Wheal Jewell, Wheal Quick, Wheal Damsel, East Damsel, Carharack, Wheal Maid, Wheal Spinster Consols, United Mines, Clifford, Wheal Friendship, Wheal Basset, and probably 20 or 30 more in other districts. Messrs. Harvey not only had the privilege of sending in all the supplies to the mines, but to the miners too, all of whom were expected to come to their shop for all they wanted, which if they failed to do they were reminded that they ought to do it. In some instances money has been deducted from the men’s pay when they had taken no goods from the shop, or bring them to the shop for an explanation. I need not say that in some, if not in most, cases the charges were a little above those of other shops, but the goods were said to be better.

On every pay-day at each mine belonging to Messrs. Williams and Co., a clerk from Messrs. Harvey’s office would regularly attend and take up the amounts due from the men, and then dine with the

\* Of course I do not mean “tight” in a licensed victualler’s sense, but only as regards the present symmetrical mode of eel-skin dressing.



On the motion of **was** CHAIRMAN, seconded by **Mr. J. R. MANXING**, a dividend of 22.10s. per cent. was then declared.

The CHAIRMAN then moved: "That the two items of 'Forfeited shares—amount received on 753 shares, 262, 15s., and 'Fines, 81l. 7s., be transferred to the 'miscellaneous' account."—**Mr. J. R. MANXING** seconded the motion and the motion was carried.

On the motion of **Mr. MANXING** seconded the resolution, which was carried.

The retiring directors—**Mr. J. R. Corbett** and **Mr. S. Lloyd Foster**—were re-elected, and the auditors were re-appointed.

On the motion of **Mr. Bovey** seconded the resolution, which was carried.

The CHAIRMAN then moved: "That the thanks be passed to the Chairman and directors, and the meeting broke up."

CAPE COPPER MINING COMPANY.

Mr. EDMUND A. PONTIFEX (the Chairman) presiding.

### Meetings of Public Companies.

The adjourned ordinary general meeting of shareholders was held at the offices of the company, Finsbury-circus, on Tuesday, Mr. SAMUEL J. WILDE in the chair.



A SHAREHOLDER said he thought the whole meeting would approve of the suggestion, but that the matter might well be left in the hands of the directors with *carte blanche* to do what they thought was right and proper in the matter. (Hear, hear.)

The CHAIRMAN: If you will leave it in our hands we will do what we consider right and necessary. (Hear, hear.)

It was then decided to leave the matter in the hands of the directors. The CHAIRMAN said he had no doubt the shareholders would be pleased to hear a few words from Mr. Taylor.

Mr. JOHN TAYLOR (Messrs. John Taylor and Sons) said he should have pleasure in saying a few words on the state of the mine. The best thing he could say first was that the returns of ore were kept up with great regularity, with a diminution of cost. The directors were still aiming in the same direction. They had now completed the railway (93 miles) without any assistance but that of their own shareholders. That railway was carrying down the ore at a diminished cost, compared with what was formerly the case, and the directors were not yet satisfied that they had come to the bottom of the reduction, and believed that still further economies might be effected. They were now able to carry away the ore as it was raised to the port, where there was a considerable amount waiting for the vessels. Beyond this the secretary was never tired of working in the same direction, and was chartering vessels at lower freights than formerly, and the ore was now being brought in a satisfactory way to the market, and sold on open competition—a plan which gave satisfaction to the company as sellers, and also to the buyers. The state of the mine was improving; it had been very rich, but at no time had the deeper part of the mine been richer than at the present moment. The deepest level which was working, and which was in the 80, was out away from the shaft to a considerable distance, and opening upon profitable ground. The level above that was good, and the ore was opening out on both sides, and there they got a large quantity of ore at a very low price. With respect to the new shaft they were able in a mine to look ahead, and it was the duty of the directors to do so, and keep up the splendid return and splendid profit as long as they could, and they could only do that by exploring vigorously and getting new sources of supply ready to their hand. The whole establishment was creditable to the company, and everybody connected with it. Mr. Wild had explained what had been done in the way of churches and schools, and what they were doing to improve the character of the people. The expenditure of so large a sum of money as was caused by the working of the whole mine has done an immense deal for the district, which was extraordinarily barren 25 years ago. The railway was also the means of civilisation. Port Nolloth was becoming a place of resort for vessels of all sizes, and near the mine were convenient workshops and houses, and altogether it was a credit to the company to have things in the state they were now. (Hear, hear.) He did not know that there was a single item of expenditure which was not carefully considered by the directors. He could not say that they would have improving results, but they must try to maintain those which they had. They had not been successful in the new trial—they had not found anything of great value, but he thought they would all desire, in such a district where they had such a wonderful mine as Ookiep, that the directors should persevere in their efforts to do this. (Hear, hear.) The unpleasant part of the business was the extremely low price of copper. There had been increased imports from Chili. The Australian mines had been good, the Rio Tinto was yielding supplies, and the New Quebrada was threatening to bring considerable quantities, and that must have had its effect upon the market; but the consumption of copper all over the world was very large indeed, and would, he believed, go on to increase, and he fancied that the production must be somewhat checked by the low price now obtained in the market. He might mention that his brother and himself were constantly suggesting improvements for hauling, pumping, and washing the ore. Everything at the mine was in a satisfactory state, and the ore was being raised, washed, and sent to market at a remarkably low price compared with other mines similarly situated.

A SHAREHOLDER asked whether a boring machine could not be used in making the exploration?—The CHAIRMAN said that owing to the nature of metallic deposits any results obtained from a boring machine could not be depended upon, and, in fact, might be mischievous.

Mr. JOHN TAYLOR corroborated the statement of the Chairman on this point; and said, moreover, there was no occasion to use boring machines so long as the levels going into virgin ground opened up what the directors hoped to find.

A SHAREHOLDER proposed a vote of thanks to Mr. Carson, Captain Tonkin, and the other officers in the colony for the excellent manner in which they had discharged their duty.—A SHAREHOLDER seconded the resolution.

The CHAIRMAN, in putting the resolution, said it was well deserved. The resolution was carried.

A vote of thanks to the Chairman and directors closed the proceedings.

#### WEST GODOLPHIN MINING COMPANY.

The general meeting of shareholders was held at the company's offices, Great St. Helen's, on Tuesday.—Mr. R. WILSON in the chair.

Mr. CHARLES THOMAS (the secretary) read the notice convening the meeting, and the minutes of the preceding one, which were confirmed. The statement of accounts, showing a credit balance of 1362l. 11s. 2d., and the subjoined report of the agent, were also submitted to the meeting.

July 14.—I herewith hand you statement of work done in the past four months distance driven and sunk in the different levels and shafts to the present date, with the value of the lode in the different pitches:—Caunter: Pressure shaft has been sunk below the 60 ft. shaft divided and cased from the 60 to the 70, ladders fixed, plat cut at the 70, and level driven north 2 fms. The 60 has been driven north on the western part of the lode 5 fms. 3 ft.—Wilson's: The 50 has been driven west 1 fm. 2 ft. 3 in. A winze has been communicated with the 60 west; sunk 1 fm. 5 ft. 3 in. The 50 has been driven east 2 fms. Boniton's shaft has been sunk below the 50 fms. 2 ft. The 40 has been driven west 1 fm. 3 ft. 9 in. The deep adit has been driven west 6 fms. 5 ft. 9 in.—Pink: The 50 has been driven west 4 fms. 2 ft. 9 in.—Caunter: In Pressure shaft, sinking below the 70, the lode is 10 ft. wide, but not so well defined as it was some little time since, full of small branches, and some of them rich tin stuff; worth for the length of the shaft 40l. per fathom; sunk 3 feet. In the 70, driving north, the lode is 1 ft. wide, low-price tin stuff; driven 2 fms. 1 ft. 6 in. In the 60, driving north, the lode is in several branches for the whole width of the level, each producing a little tin; driven 7 fms.—Wilson's: In Boniton's shaft, sinking below the 50, the lode is 1 ft. wide, low-price tin stuff; sunk 3 fms. 2 ft.—Wilson's: In the deep adit level driving west the lode is 3 ft. 6 in. wide, worth 4l. per fathom; driven 16 fms.—Pink: In the 50 driving west the lode is 1 ft. wide, producing low-price tin stuff; driven 11 fms. 4 ft. 6 in.—Wilson's: In No. 1 shaft in back of the 60 west the lode is 4 ft. wide, worth 10l. per fathom (tin). In No. 1 shaft in back of the 60 east the lode is 12 ft. wide, worth 25l. per fathom (tin). In No. 1 shaft in bottom of the 50 west, the lode is 12 ft. wide, worth 30l. per fathom (tin and copper). In No. 2 shaft in bottom of the 50 west the lode is 10 ft. wide, worth 15l. per fathom (tin and copper). In No. 3 shaft in bottom of the 50 west the lode is 10 ft. wide, worth 15l. per fathom (tin and copper). In No. 4 shaft in bottom of the 50 west the lode is 5 ft. wide, worth 10l. per fathom (tin). In No. 1 shaft in back of the 50 west the lode is 5 ft. wide, worth 10l. per fathom (tin). In No. 2 shaft in back of the 50 west the lode is 2 ft. wide, worth 4l. per fathom (tin). We have employed on the mine 181 men, 30 boys, and 24 girls = 214. In addition to our general working underground in the past four months, which has been retarded very much by reason of the water being too quick for our present engine, especially in the first and second months, we have sent to surface and returned to Messrs. Harvey and Co. the 30 fms. of pitwork that we borrowed of them when we had the water in the mine, enlarged Pressure shaft in several places above the 30 preparatory to fixing the new pitwork, built the new engine-house, and brought the engine and boilers, main rods, and the greatest part of the pitwork on the mine; the engineers are now engaged erecting timber winches, blocks, &c., necessary for having in the engine, and I am expecting to see the main beam of the engine fixed in its place some day next week. The main beam will begin to build the boiler-house and lifting gear for the new engine next week, and I am hoping we shall be able to get the engine at work by the end of September. At the stamps we have erected the additional eight heads to the steam stamps, and put in two new round buddles. Everything is being pushed on as fast as possible, and I am hoping when we have the new engine erected, so as to have the mine kept properly drained, that we shall be able to prove that we have a very valuable property. I calculate that we have at surface in the way of dressing about 600,000 tons of copper ore. The amount of tin sold this month is 6144l. 15s.—JOHN POPE.

The CHAIRMAN said that since the last meeting they had purchased the Great Wheel Vor engine for 1000l., which he thought was a fair price for both seller and buyer; it was an excellent engine, and would take them down if necessary to 200 fathoms. They had had two or three breakages to the flat-rods, which had occasioned some delay, but the report showed that their progress had not been unsatisfactory. The loss had been 617l. 17s. 9d. on the four months' work, but in the previous four months they made 716l. profit, so that on the eight months' working there was a profit of about 100l., which, owing to the extreme depression prevailing, was better than had been done at many mines, especially considering the constant breakages and other difficulties they had had to contend with; the last sale of tin was at 39l. 10s. per ton—the lowest ever received. They intended to get up the new engine as quickly as possible, and drive on to Wilson's lode, and with anything like a rise in tin they might fairly hope for profits. He concluded by formally moving that the report and accounts be received and adopted.—Mr. BOULTON seconded the motion.

Mr. CHARLES THOMAS, in reply to questions, stated that the calls unpaid at the date of the balance-sheet amounted to 221l. 2s. 6d., but one or two items had since been paid. There was one question upon which he would like to receive instructions; one gentleman had deducted the discount for prompt payment upon his two last calls, although he had not paid them on the prompt-day—the last was paid 18 days afterwards. He did not like to refuse the cheque, but would like to be instructed whether he should inform the shareholder that the balance must be remitted, or whether the amount should be debited in next account.

The CHAIRMAN said that as the insufficient remittance might have been made in error it would be better to write for the balance. Of course no margin could be allowed in the discount payable on calls, as otherwise the advantage of allowing the discount would be neutralised, as everyone would pay as he thought fit and still deduct the discount.

The report and accounts were then unanimously adopted, and thanks having been voted to the Chairman the proceedings terminated.

#### BELL ABBEY AND FALCON CLIFF MINES.

The annual meeting of shareholders was held at the registered offices of the company, Colonial Buildings, Dale-street, Liverpool, on Wednesday, July 11.

RALPH FAWCETT AINSWORTH, M.D., F.L.S. (Director of the Manchester Royal Exchange), presided.

The statement of accounts, as sent to each shareholder, was approved and passed.

The following report by the directors was taken as read and approved:—

In now presenting the first year's balance-sheet of this company, your directors see no necessity for a lengthened report on the mine, having already this month sent to the shareholders the very able and satisfactory reports of Messrs. Walter Eddy, John Kitto, William Kitto, and Richard Barkell, together with a prospectus and plans of our property, showing very clearly the various intersections of the known lodes, the underground workings, and the surface machinery, our intention being to obtain subscriptions for the unallotted shares of the first issue, so as to enable the company to extend its operations to those points to which so much importance is attached, and where your directors are quite satisfied speedy success cannot fail to be achieved, in which belief they are fully borne out by the following quotations from the reports referred to:—

From W. EDDY and J. KITTO:—"It is in exactly similar positions that all the productive mines, particularly Great Laxey and Foxdale, have made their great bodies of ore."

From W. KITTO:—"When you are in a position to employ more labour, allow me to urge that this be one of your first operations. I believe you may safely rely on the results."

From R. BARKELL:—"Every miner knows that it is at these intersections that success, as a rule, is secured; and I rarely hope you may, without further delay, instruct me to begin operations upon a more extended scale. With your intimate knowledge of the nature of the various lodes, you at least cannot doubt the result."

Since the date of these we have shipped another small cargo of ore, which would have been considerably larger were our arrangements for dressing more complete; and our agent continues to report an increased yield in the several parts of the mine which we are advised to let on tribute when prepared to start work northwards. It is, therefore, confidently hoped that each shareholder will influence his friends to at once apply for shares, so as to enable the directors to carry out the recommendations of their engineers without further delay; by doing so we are very confident everyone will be amply repaid, as, in our opinion, the only element wanting is sufficient funds to develop the property.—R. F. AINSWORTH, M.D., Chairman.

The CHAIRMAN at some length commented upon the various points raised by these reports, stating that the directors were more than ever satisfied of the certainty of success, and that nothing was wanting to ensure it but sufficient funds to develop the property. He was sure anyone who would take the trouble to enquire as to how the directors had hitherto managed it, the nature of the terms upon which it was reconstructed, the new features belonging to the property, and the ore now being raised, could not fail to be perfectly satisfied that the concern was in most respects a great body of ore near a pump is being sunk in the sole of this level (36) about 5 fms. south of said shaft to prove the continuance or otherwise of this shoot of ore below; the lode in it is only about 18 in. wide, chiefly spar and blende, with a little lead.

24 North: The series of trials that are being made here, both in the roof and sole, have not resulted in any great discovery, although there has been, and still is, some very good stones of lead, copper, and blende ores broken. The trial now being made in the sole of the said level, some 20 fms. north of the shaft in the 36, and the lode is gradually widening going down, and yielding more blende, but not enough to pay for working. The object in view in making these trials is to find out the run of ore below. I think we are on the right track to discover it.

24 South: The lode here for the last 5 fms. has yielded some good stones of copper, and some 15 wagon loads have been saved out for the washing-floors; you are aware the driving of this end was resumed some two months ago; the lode in it then was about 20 in. wide, composed of spar and iron; it is now 4 ft. wide, consisting of friable spar and killas, with stones of copper and lead ores. The character of the lode having changed, and the end getting in the neighbourhood of known cross courses, the lode is gradually widening going down, and yielding more blende, but not enough to pay for working. The object in view in making these trials is to find out the run of ore below. I think we are on the right track to discover it.

Mr. F. J. EATON, in proposing the re-election of Messrs. R. F. Ainsworth, M.D., and E. Buckley, the retiring directors, expressed his strong sense of the great care, intelligence, and prudence which those gentlemen had brought to bear upon all matters connected with the working of the company, and his resolute manner in which they had assisted in bringing it into its present very hopeful position—he was certain that they were the friends and the public aware of the merits of the concern, and the most unusual amount of personal supervision devoted to its practical and economic management, they would have no occasion to seek for shareholders to assist in its development.

Mr. E. W. BIRD, in seconding this proposition, said that although they had not as yet reaped a commercial success (which, of course, meant the declaration of a dividend), the work done had distinctly proved that they possessed a much larger and more valuable property than they had at first expected, although they then paid a larger sum for it than the present company were now doing, after all the machinery had been erected, so much work done, ore found, and conditions of lease improved, and no doubt could exist as to the result being eminently satisfactory if the necessary capital was provided. His own feeling was that if the mine had answered their expectations by returning dividends in its earlier stages, it would not now have been nearly so important and highly valuable a property as it is. His meaning was that the partial want of success in the first instance had caused them to take steps which had quite altered their prospects for the better, by showing that they possessed not only one but several mines.

In responding, Dr. AINSWORTH said he gave him great satisfaction to preside over a body whose sole object was the permanent success of the mine, towards which no amount of necessary attention seemed to be considered a trouble on the part of his fellow-directors.

#### VAN CONSOLS MINING COMPANY.

An extraordinary general meeting of shareholders was held at the Guildhall Tavern, Gresham-street, on Tuesday.

Mr. ADAM MURRAY, F.G.S., the only acting director, was called to the chair.

The CHAIRMAN, in opening the proceedings of the meeting, said that the shareholders would have learned from the notice by which they had been called together that the object of the meeting was to take into consideration the present position and prospects of the company, and, in consequence of the break down of Mr. Greene, to appoint a secretary and director in his place. Power was also taken in the notice to appoint one or more additional directors, and to transact such other business as might be deemed expedient, and to pass resolutions thereon. The meeting was thus invested with very full powers, and he trusted those powers would be exercised to the advantage of them all. He then proceeded briefly to state the prospects of the mine, to which he had paid considerable attention. He described them as unchanged—as good as when he had an opportunity of addressing them last autumn. The delay which had occurred since then in bringing the mine into a profitable position was owing to a collapse at the base of the new shaft for this new drawing and ventilating shaft—which was projected to economically work the valuable and extensive seam or seams of lead which had been discovered below the great masses of barytes, which had hitherto obstructed its regular formation—had just been constructed to a depth of 80 fms. when this crash happened, necessitating a reconstruction on a more solid basis. This accident was owing to an injudicious extraction of 2000l. worth of lead from a position too near the line of the shaft, so after a reconstruction it was deemed extremely dangerous to attempt to raise any more ore from the same level, and hence a further delay was occasioned to sink the shaft 10 fms. deeper, which has been accomplished, and the plat and other preparatory work done, ready to commence operations on this extensive lode, when this lamentable break-down of the managing director and secretary stopped all the works. He (the Chairman) then alluded to the energy displayed by Mr. Winsor, their solicitor, who was present, in obtaining possession of all the company's books and papers, and defending their interests against so many attacks incidental to the confused state of affairs, and that he came to town immediately to render any assistance he could to Mr. Winsor.

Mr. J. JOHNSON WINNER then addressed the meeting, detailing all the events concerning the various attempts to wind up the company, and that he had placed investigate, and who was present to report on them.

A long and stormy discussion was continued for upwards of two hours, but very little business was done. The general opinion appeared to be that it was desirable to carry on the mine, and, if practicable, secure an amalgamation with the Glyn Lead Mining Company, who are working the adjoining vein. The water has been kept out of the mine by the personal contributions of a few of the Welsh shareholders, and Mr. Pryse Jones remarked that the local shareholders had still the fullest confidence in the property, and that if the English shareholders had still the position to what it really was. He believed that if the shareholders were united they would get all their money back, but that if anyone attempted to get it all his own way the property would be sacrificed.

In the result a committee was appointed, consisting of Messrs. Adam Murray, J. C. Bolton, Thomas Jones, Henry Sutton, and Henry Toovey, to investigate the affairs of the company and act in the interests of the shareholders, and to negotiate with a view to an amalgamation with the Glyn Company. It was arranged that Mr. Bolton should be the convener of the committee, and that the meetings should be held at the offices of Mr. Stansfield, in whose hands the books had been placed for investigation.

It was further resolved that Mr. Stansfield's be the registered office of the company, and that he be requested to act temporarily as secretary.

The CHAIRMAN said he had had a very laconic note placed in his hands by the captain, who asked how he is to keep the water out of the mine without money.

Mr. PRYSE JONES said that the Welsh shareholders had been guaranteed to keep the water out of the mine until this meeting, but in doing this they thought they had done sufficient, and that now the English shareholders should do something.

The CHAIRMAN understood from the captain that 10l. per week would be required. The LIQUIDATOR said that there would be no difficulty at present in that matter, as he had the order of the Court to find the money.

Thanks were then voted to the Chairman, and the proceedings terminated.

#### GLYN LEAD MINING COMPANY.

An extraordinary general meeting of shareholders was held at the Guildhall Tavern, Gresham-street, on Tuesday.

Mr. ADAM MURRAY in the chair.

The CHAIRMAN said that most of the shareholders were acquainted with the circumstances that had brought them together, so that it would be unnecessary to repeat them. They were working on the same lode as Van Consols, and he believed the mine would be a very prosperous one. The same shoot of ore goes into both mines, and although, through the lamentable collapse of their managing director, they were in considerable temporary difficulty, the mine itself was as good as ever. They were down to the depth of 51 fms., and the lode had merely fallen off in productiveness through their dereliction of the lode. The lode was generally found to be unproductive at those changes, especially in the presence of siliceous grit, which was the rock in which all the valuable lodes in that district were found.

Mr. NORRIS said that immediately upon hearing of the collapse his clients, Messrs. Thomas and Jones, came to London to see what could best be done in the matter. He thought the meeting would agree with him that the affairs of the company were in a very different position to those of Van Consols, as they had never stopped working, and had good prospects. They found that a petition had been presented to wind up the company for 6l., which they got rid of by paying the debt, with 28l. costs. He considered that in the present case the best course would be to call another meeting and increase the capital.

Mr. WILLIAM THOMAS said he had a great opinion of the mine, which looked kindly, and he believed it would prove the best for all parties to raise further capital to work it vigorously.

Mr. WISEMAN said that, as in the other case, he obtained possession of the books and papers, and placed them in the hands of Mr. Cooper, of Messrs. Johnston, Cooper, and Wintle, for investigation.

Mr. COOPER had only had time to examine the financial accounts (he had not investigated the share account), the result of his examination of these being that he found both sides of the accounts as nearly as possible balanced, there being one or two merchants' claims subject to a set-off, which would make a slight difference. The accounts were all written up, and appeared to be properly kept; they showed that 3000l. 9s. 9d. due to Mr. Greene, and other debts amounting to 1200l. owing by the company.

Mr. TALBOT understood that an engine and other property had been removed from the mine by one of the directors, and he would like to know whether that was true.—Mr. NORRIS said that it was. The director had a lien on the property, and under his advice he took possession of it, but if the company wished to pay the money it could be returned. He would explain that the transaction took place under a power to borrow money given by their Articles of Association. On June 20, the company being in want of money, a directors' meeting was held, and Mr. M. Greene, Mr. Thomas Jones, and Mr. William Thomas being present, and the latter undertook to advance 4000l., taking the 20 inch engine and stone-breaker as security.

The legality of the course advised by Mr. Norris was questioned in all parts of the room.

Mr. TAYLOR (clerk to the late Mr. Greene) wished to explain the facts of the case. In November last year Mr. Greene pressed that the ore should be dressed, and he need not say that during the winter Mr. Greene had to finance the company. During this year Mr. Greene told him to write Mr. Thomas to advance the 105l. necessary to pay a cost sheet then coming due. No answer was given to the latter, but Messrs. Jones and I homed came to London. Mr. Greene then offered to advance 35l. if the others would do the same, but they declined, and Mr. Thomas advanced the 4000l. on the security of the engine and stone-breaker, it being well understood when the advance was made that the amount was to be repaid when the ore was dressed.

Mr. TALBOT said that as to this matter he was quite satisfied that the directors had no power either under their Articles or under the Act of Parliament to pledge the machinery or other property of the company for a specific debt. As Mr. Thomas had removed a portion of the property from the mine he had as a shareholder to meet that the solicitor of the company at once give proper notice to Mr. Thomas that he shall retain such machinery on behalf of the company.

Mr. BOLTON seconded the motion. He did not believe that Mr. M. Thomas intended to do anything to wrong the company, but was persuaded from long experience in such matters that the clause in the Articles of Association never contemplated any such pledging as that which had taken place.

Mr. R. JONES thought it suicidal to press the matter unduly. If the seizure were illegal it would be illegal at all times, and he understood that Mr. Thomas required no more than he had actually advanced.

Mr. THOMAS said of course not.

The question of amalgamation was much less favourably received than in the case of Van Consols, but a committee consisting of Messrs. R. Jones, W. Thomas, F. R. Fisher, C. Pryse, of Birmingham, and Arthur Bolton were appointed by corresponding resolution to that passed at Van Consols meeting.—It was resolved to make temporarily the offices of Messrs. Johnston, Cooper, and Wintle the registered office of the company, Mr. Cooper undertaking to act as secretary.

Upon the financial question being raised, a SHAREHOLDER suggested that the directors ought to carry on the mine, because they had let the shareholders without their knowledge get 7000l. in debt beyond the ordinary liabilities.

Mr. ARTHUR BOLTON said that as a member of the committee he had no objection to find the money for immediate requirements.

A vote of thanks to the Chairman terminated the proceedings.

#### PENSTRUTHAL MINING COMPANY.

An extraordinary general meeting of shareholders was held at the Guildhall Tavern, Gresham-street, on Tuesday.

Mr. LABY in the chair.

The CHAIRMAN said that the moment he heard that their late secretary was not at the office he took possession of the books and title deeds, and he immediately placed the books in the hands of Mr. A. Hume, of 62, Cornhill, for investigation. There were no financial difficulties in this company; they had plenty of funds in hand to carry on the mine, and Capt. Teague's reports were encouraging. They had cut a good lode at the 46 fm. level and at the 72 fm. level cross-cut. Mr. Ashmead would tell them how he had found the accounts.

Mr. ASHMEAD said that he had prepared a report upon the share account, and if he gave them the substance of that report it would probably be better than any general statement. Taking the register on the 4th of the present month, he found that 4055 more shares appeared on the register than there should be—that is, 4055 more shares had been registered out of the names of persons who had no shares to transfer, but against this there was likely to be a considerable set-off, which would reduce the number overdrawn to about 2000. There were 256 shares standing in Mr. Greene's name, which the distinctive numbers proved to be part of those overdrawn by other names, and transfers, it seems, in his favour had to come in for registration for 1790 shares, also shown by their distinctive numbers to be part of the overdrawn accounts. Then there were several unregistered transfers in and out of Mr. Greene's name, so that taking all into consideration there would remain 2054 shares to be made good. These irregularities did not concern the company, but they had no objection to anything on behalf of the company to prepare the financial statement, but they had 180l. 5d. invested in Consols, and from what he had already seen they had, including 3183l. calls in arrears, assets to the amount of 6330l., and their liabilities up to and including the cost sheet to May 28 were under 2500l. The company had 16l. at the bank.

Mr. WINSOR stated that Mr. Allen, a stationer, who had presented petition to wind up the Van Consols for an 8l. debt, and against Glyn for a 6l. debt, had presented a petition to wind up this company in the Stannaries Court for a 14l. debt, which had put them to 18l. 0s. 4d. expense for costs. In this case he was glad to say they had money to go on with.

A SHAREHOLDER thought the mine was just solvent, but could not understand how it was that the mine being so good nothing had been got out of it, and the company had so little money.

Mr. PRUST enquired whether it were true that Mr. GREENE had withdrawn 20,000l. of the company's money, and passed the same to his own credit? Mr. Glyn told him that this was the case, and that through his instrumentality the amount was returned.—Mr. LITTLE said that that was not the statement which he made, and the statement he did make he had no thought of being brought before the court making; he had no objection to anything on behalf of the company to prepare the facts were these. Originally the Penstruthal money was at the Cornhill Bank and at the West Cornhill Bank, and Mr. Greene complaining that the Cornhill Bank did not give the company enough interest got out 15,000l. and put it down at Bolitho's Bank in his own name. He (Mr. Little) discovered it, and had it put back. He found out that it was in Mr. Greene's name he had the question asked through







exists there in quantities past computation. The rim rock of this channel can be traced from North Bloomfield via Snow Tent and Forest City to Laporte, in Plumas County. Hunt's discovery warrants early openings all along the line where work has not before been prosecuted. We feel that too much credit cannot be awarded to the gentleman who has persevered under all manner of discouraging circumstances, until he has demonstrated to the world what the capabilities of Nevada County are as a field for mining.

### FOREIGN MINING AND METALLURGY.

The protectionist section of the French iron trade has been a good deal occupied with the consideration of the Treaties of Commerce question. A maintenance of duties for 10 years, and a suppression of the system of temporary admissions, such have been the principal objects of the complaints of these industrialists. As regards the current aspect of the French iron trade, the feeling appears to be one of rather increased contentment as the dead season is considered to be passing away. In the Nord the price of iron remains between 77 and 78.4s. per ton; at Paris scarcely any business has been done below 77.4s. per ton. A commercial convention between France and Italy has been signed, and will be submitted to the Chambers before December. The duty imposed on iron entering France has been fixed at 17.4s. per ton. Raw pig will be free from all duty. Upon Italian iron entering France the duties proposed to be imposed are 16s. per ton for rough pig, 27.8s. per ton for iron and rails, and 37. per ton for plates. As regards the Treaty of Commerce with England, a postponement of negotiations appears to be more than probable.

The closing for a few weeks of several of the Belgian canals has given some animation to deliveries by railway, but has not really changed the aspect of the Belgian coal trade, which continues to show very little animation. Recent hot weather, alternating with several days of rain, has pushed the sugar beet crop forward; hope is not, then, lost on this head, and some increase in the demand for coal in Belgium may be witnessed in consequence. M. Jules Von Scherperzeel Thim, chief engineer of mines in the province of Liège, has just issued a report on the progress of coal mining industry in that province in 1876. The past year appears to have been rather a disastrous one for Liège coalworkers, the already limited profits realised in 1875 having been much reduced in 1876. There were 92 centres of extraction in activity in 1875; in 1876 the corresponding total was reduced to 85. The production of 1876 was 3,368,000 tons, or 184,000 tons less than the corresponding production for 1875. The sale price also declined to 10s. 6d. per ton in 1876, or 1s. per ton below the corresponding sale price for 1875. The total profits realised, which were 128,600, in 1875, declined in 1876 to 40,480. This profit was a little less than the corresponding profit realised annually in 1861, 1862, and 1863, when the annual average extraction was only 1,920,000 tons. The adverse results attending the working operations of 1876 were rendered all the more disheartening by the fact that during the past 12 years the coalworkers of the province have expended 2,440,000, in new works.

There is scarcely a single French coal mining district in which trade can at present be said to be active. The hopes conceived as to the future of the trade have been thus far disappointed; the production is only sustained by a feeble and irregular current of orders. In the Nord and Pas-de-Calais coalowners are endeavouring to get rid of the stocks which have accumulated upon their hands at the best possible prices which can be obtained; the stocks held are, it may be added, still formidable. The French iron trade, which has some small orders on hand, is at present the chief and almost the only customer for Belgian coal. In the basin of the Loire the situation is, perhaps, a little more hopeful as regards the future, as orders, which it is believed will be ultimately placed, have been only partially given out at present.

It is stated that the Administration of the Belgian State Railways will shortly let contracts for 1500 tons of railway sleepers. The laying of some similar sleepers contracted for in November by the Providence Forges Company has been commenced, and is rapidly proceeding. The Belgian Minister of Public Works has officially intimated that the use of steel rails upon the Belgian State Railways has been attended with satisfactory results, and it is considered probable that the administration of the State network will in future only admit steel rails in the construction or maintenance of its lines. The Belgian rolling-mills are rather indifferently supplied with orders. The same may be said of the Belgian mechanical establishments, which are directing their attention to a description of work which they have never previously undertaken. Thus the Meuse Company, which has hitherto devoted itself specially to the construction of machinery, has undertaken the construction of two dredgers, as well as a screw steamer, for the Liège Steam Navigation Company. This steamer is to be fitted with engines of 50-horse power, and is to attain a contract speed of 11½ miles per hour. The production of the blast-furnaces of the province of Liège in 1876 was 7900 tons less than the corresponding production for 1875. Notwithstanding this curtailment in the production the average selling price of the pig made in 1876 was 5s. per ton less than in 1875. The quantity of iron of every description delivered to commerce in the province of Liège in 1876 was 113,000 tons, or 12,000 tons less than the corresponding deliveries in 1875. The average selling price at the works in 1876 was, however, 12½ per cent. less than the corresponding selling price in 1875, although quotations were terribly low in that year. The production of steel in the province of Liège increased in 1876 to 72,500 tons, as compared with 47,200 ton in 1875. The average selling price at the works was, however, only 8½. 12s. per ton in 1876, as compared with 12s. in 1875.

### ALMADA AND TIRITO CONSOLIDATED SILVER MINING COMPANY (LIMITED).

#### MINA GRANDE.

Capt. Cleo, May 24: The drive north on the west branch has run out of ore and into a ball of felspar similar to those we so often meet with on this lode below the tunnel level. We have now begun to drive south on this same branch; there the ore is 8 ft. wide, and very solid.

May 31: West Branch: The drive south continues to look well. We have now driven 20 ft. on this branch, which is 6 ft. wide, of good black ore.

June 7: West Branch: The drive south has no change to notice.—Old Lode: We have now begun to sink a winze below the 12 in the lode; this winze is in solid ore. We have also begun to drive the 24 north.

Frank W. Breach, May 31: The new western vein in Mina Grande still holds to the south, and looks well, with veins of good yellow ore through it.

June 7: In the Mina Grande the new west branch holds on very well to the south (7 ft. wide), and will yield 12 tons to the cubic fathom of furnace ore. In the 24 we have commenced cross-cutting west before driving to the north for the purpose of getting into easier ground, which already is beginning to show itself.

#### DIOS PADRE.

Capt. Cleo, May 24: The ground cutting to form the rise under the shaft is now nearly completed; we shall commence to rise in a few days. The rise on boundary cross-cut has no change to report; we have now stopped it for the time, and began a winze in the same place. In the winze we find some good balls of green ore, pitauque, and lead.

May 31: We have now begun to rise from the back of the tunnel end towards the shaft. The winze sinking on the boundary cross-cut is not looking so well as it did, so we are going to try the rise again.

June 7: The rise commenced in the tunnel end for communicating with the shaft has been stopped. The works on boundary are stopped; to continue them it would be necessary to work the air machine entirely on their account. This place is poor.

Frank W. Breach, May 24: The exploration in the Dios Padre cross-cut continues to pay expenses, and rather improves as we sink. We gave up rising in favour of sinking, as presenting more promise of reaching ore quickly. The Dios Padre shaft is squared out in the level, and we commence rising to morrow.

#### TIRITO, NEW EAST LODE, AND PROVIDENCIA.

Capt. Cleo, May 24: Tirito: The slope in front of engine shaft over the tunnel level is turning out a fair quantity of ore; here we have two branches—one 6 ft. and the other 4 ft. wide. The slope from rise in the back of the 20 produces very fairly. The cross-cut in the 54 has no change to notice. The engine shaft sinking below the 54 continues the same; the ground sunk last week was 3 ft. 7 in. The shaft is now 9 ft. 4 in. below the 54. The lode in the slope in the new east lode, 5 fms. below the tunnel level, has failed, so we have stopped working it.—Providencia: We have here begun to work on a branch of green ore 9 in. wide, that we have discovered in the side of the old tunnel level a little to the north of the Providencia boundary line.

May 31: Tirito: The slope in front of the engine shaft over tunnel level is still looking well. The slope from rise in back of the 20 has no change to report; the lode in this place is now 8 ft. wide. The ore occurs in several small branches in the lode. The cross-cut in the 54 has now been driven 25 ft. across the lode, and met with what appears to be the western ground, but without meeting a western vein. We have now commenced to drive north from the end of the cross-cut.

In the drift we have a branch of quartz, with some spots of ore through it. The engine shaft sinking below the 54 has no change to notice; the ground sunk last week was 2 ft. 8 in. The shaft is now 12 ft. below the 54.—Providencia: The lode in this place is very much improved this week; our works in this place are about 70 ft. long and 8 ft. wide. The slope has now about 2 ft. of good green ore.

June 7: Tirito: The slope in front of engine shaft has no change to notice. The ore in the slope from rise on the back of the 20 is steadily improving in quantity and quality. The 54 driving north looks much more promising than it did last week. The engine shaft sinking below the 54 continues the same; the ground sunk last week was 3 ft. The shaft is now 15 ft. below the 54.—Providencia: The lode in this place continues to improve in quantity; the quality is very fair.

Frank W. Breach, May 24: Tirito: At the 54 cross-cut I am sorry not to be able to report having cut ore, especially as I am in daily expectation of hearing that the country ground has been met with. All we have in the face of the cross-cut is spots of green ore. The engine shaft is going down very well in good hard ground, requiring no timber, but still sufficiently easy to go 3 ft. per week. The ore ground in the Providencia that we are working produces green and red ore for the furnace. It is paying expenses, but I have not much hope of its leading to anything of importance.

May 31: Tirito: You will notice by Capt. Cleo's letter that we have cross-cut the lode at the 54 without meeting with more than what may be termed very promising ground. Notwithstanding the ore in the 42 winze, there is really not much cause for feeling disappointed. It must be remembered that at the 42 we see the last of one side, and that at the 54, although nothing has been seen of the south side, we know we must be either close to it, or that it also has disappeared, and in either case we have no right to expect ore so close. We are now driving north in very favourable spar. We should also drive south, but that, not having a penthouse in the shaft, all the waste in driving has to be thrown into the shaft to be hauled, and the ground from two ends would cause too much delay in sinking. As soon as the shaft is down 20 or 30 ft.—say in two weeks, when a penthouse may be safe from shots—one will be at once fixed, and the south level commenced. The ore we are stopping over the tunnel in the Providencia has certainly improved, and now yields a fair quantity. The ground is easily worked, and being immediately over the tunnel is very cheaply hauled.

June 7: The north end in the 54 you will see by Capt. Cleo's letter is improving. When I saw it on Saturday last it looked no more than kindly ground. Our supply of green ore is keeping up beyond expectations, owing to the Providencia turning out ore, and improving over the tunnel back, but it is not a place we can rely on.

### FOREIGN MINES.

St. JOHN DEL REY MINING COMPANY (Limited).—Advices received June 30, 1877, ex Mondeo (S.), dated Morro Velho, June 21: GOLD EXTRACTED TO DATE.—The produce extracted during the second division of May, being a period of 13 days, amounts to 14,295.0 oits. It has been derived as follows:—

	Oits.	Tons.	Oits. per ton.
General mineral	5,935.5	from 973	= 6.094
Mineral roughly freed from kilaas	6,700.0	" 655	= 10.288
Poor mineral treated separately	505.5	" 169	= 3.045
	13,135.0	" 1794	= 7.321
Re-treatment	902.0	" —	= 502
Praia stamps produce	238.0	" —	= 145
Total	14,295.0	" 1794	= 7.983

Equal to 1847.9809 oza. troy. The foregoing produce shows about the same standard yield of gold per ton as was extracted during the first division, but the daily produce is less, arising from less mineral having been treated by the stamps. It may be seen the mineral roughly freed from kilaas has given in the second division 10.288 oits., and the poorer mineral has yielded less by about 1.2 oits. per ton. The produce may be considered rather under what might have been expected from the mineral received.

Advices received July 16, 1877, ex Elbe, dated Morro Velho, June 15:—GENERAL OPERATIONS.—The operations of the company have been carried on without interruption both in the mine and at surface. The water supply has been more than sufficient for our requirements. The delivery of timber, owing to special premiums being offered for logs of large dimensions, is beyond the average of previous months. Every effort is being made for the purpose of forming a reserve stock, to meet the requirements during the next wet season. There has been a slight increase in the attendance of native borers, owing to the payment of wages being now made fortnightly. There is every reason to believe that this step when generally known will attract a still greater number.

PRODUCE FOR THE MONTH OF MAY.—The produce extracted during the month of May has amounted to 39,235.3 oits., or 4523.1919 oza. troy. It has been derived as follows:—

	Oits.	Tons.	Oits. per ton.
From general mineral	16,438.5	from 2693	= 6.178
Mineral free from kilaas	13,183.5	" 1806	= 10.069
Cotesworth mineral treated separately	1,311.4	" 383	= 3.424
	28,133.4	" 4882	= 7.401
Re-treatment	2,346.7	" —	= 454
Praia	755.2	" —	= 151
Total	39,235.3	" 4882	= 8.026

The month's return shows an increase of 3236.5 oits. compared to that for April. The general body of mineral treated shows a slight improvement in the produce per ton. April, 7.4 oits.; May, 8.0. The improved quality of the mineral is due to the larger area of available stopping surface in the western stopes from sump, the greater part raised from those sections being mineral of high grade.

COST AND PROFIT.—The produce for May being 39,235.3 oits. Deduct loss melting into bars 200.5 " 39,034.8, at 7s. 9d. per oit. = £15,125 19 9 Cost 7,884 16 4

Profit for the month of May £2,241 3 5 The cost for the month of May is 1107.5, rather than was incurred in April. The increase has arisen chiefly in log timber for the time, amounting to 310. A new wire rope, 311½, is also included. The other items of increase consist of dynamite and candles poles; a large quantity of the latter have been used in the mine to secure the left untimbered ground of past months, owing to the limited delivery of this article.

MINING DEPARTMENT.—The output of mineral for the month shows a slight increase to that raised for April:—

Amount of mineral delivered on spalling floors	7092 wagons.
Amount of mineral delivered on natives daily	171.45
Average number of borers daily	113.81
Mineral quarried per borer daily	2.30 wagons.

SINKING.—The sump has been sunk vertically during the month 4 ft. 7 in. The lode at this point is without alteration. The width between walls measures 41 ft., with 22 ft. of solid and nearly pure mineral contents on the south wall, the remainder 19 ft. being kilaas and compact black quartz of a very hard nature, with thin layers of pyrites.

STOPES WEST OF SUMP.—An improvement has taken place in section 257; there are indications at this point of an extension of the mineral-bearing part of the lode, both westerly and southerly, with a slight angle of underlie to the south. Before ascertaining the extent of this mineral body deeper stoping is necessary. The arrangements for the lowering of the B kibble below that horizon for that purpose are nearly completed.

EASTERN DRIVING ABOVE SUMP.—This level has been extended during the month 4 ft. 6 in. The lode contents contracted from the hard nature of the poor mineral body north from same, referred to in the previous paragraph on Sinking. LODE IN SECTION 216.—The quality of the mineral stoped is in every respect satisfactory, there being but little quartz and kilaas in the general body. An advance level easterly under the roof has been decided upon as soon as the necessary force can be obtained. Explorations also in the western level under roof will be at once undertaken.

GOLD EXTRACTED TO DATE.—The produce extracted during the first division of June, a period of eight days, has amounted to 10,949.6 oits., or 1284.6163 oza. troy. It has been derived as follows:—

	Oits.	Tons.	Oits. per ton.
From general mineral	4584.0	from 774	= 5.922
Mineral free from kilaas	5483.3	" 576	= 9.146
Mineral treated separately	492.3	" 85	= 4.968
	10,549.6	" 1432	= 7.161
Re-treatment	522.2	" —	= 363
Praia	192.8	" —	= 136
Total	10,969.6	" 1432	= 7.650

The first division refers to a period of eight days. The average yield of the general body of ore gives 7.6 oits. per ton, that freed from kilaas 9.1 oits., both returns being a trifle under the average for May month.

Gold trod dispatched June 13.

Total remittance 77,009.0 oits. = 8677.8 oza. troy. The mine returns for the first fortnight of June month embrace a period of 13 days. Mineral quarried and delivered on spalling floors 3380 wagons. Daily average native labour 189.92. Daily average borers 118.76.

Duty per borer, 28.64 wagons, or 2.15 wagons daily. GENERAL REMARKS.—No notable change in size or quality in the general body of the lode. The eastern driving still carries the line of mixed mineral with kilaas on the north side of lode. Sump unchanged, yielding mineral of good quality. Section 216 as previously reported. Water supply fully up to present requirements.

N.B.—The gold, as referred to above, has duly arrived.

The following telegrams have been received:— On June 19, "Produce eight days (first division of June), 10,750 oits. Yield, 7.5 oits. per ton. General work progressing satisfactorily." On June 25, "Yield, 7.8 oits. per ton. Profit for the month (May), 7200. Cost, 1004. above average."

On July 2, "Produce eleven days (second division of June), 12,750 oits. Yield, 7.3 oits. per ton. All going on well." On July 12, "Produce for month (June), 36,000 oits. Yield, 7.1 oits. per ton." On July 19, "Produce nine days (first division of July), 9500 oits.—3681. Yield, 6.7 oits. per ton. Produce small, from work going on which interferes with working best stopes."

CHICAGO (Silver).—Telegram from the general manager in Utah. Injunction confirmed, subject termination suit, validity of patent re-affirmed.

DON PEDRO NORTH DEL REY (Gold).—Report for May: Produce from 1619 tons, dry weight, 4654 oits.—1977.19s. Cost, including all general expenses, also cost of labour and materials, amounting to 2671.1s. 9d., for erection of permanent pumping machinery £227.1s. 11d. Capt. Vivian (June 19) reports.—Weighed to date, 3068 oits. Telegram from Rio, dated July 9, referring to a later date than the above report, advised 7100 oits. for the month of June.

PROVIDENCIA AND NEW ROSARIO.—M. V. Cumins, June 11: Our extraction for the fortnight 50 carags (7 tons) of white ore, worth from 11 to 12 marcos (11 to 12 guineas) per ton, 3 carags (½ ton) of quemezonas, worth about 7 marcos (7 guineas) per ton, and about 13 carags (2 tons) of smalls, worth 5½ marcos (5½ guineas) per ton. In San Diego there is no change, the lode continuing to look much the same. The men have to sink about 2 varas more (about 5 to 6 in.) to communicate the winze with San Miguel, and as I expect them to complete the sink this week I have removed the Englishmen from the rise and placed them to drive the San Miguel south eastern cross-cut in order to discover as much of the lode as possible. The Englishmen have been working only three days in the cross-cut, and have not, therefore, had time to discover deeper into the lode. They have

been simply opening the end in width and height in order to give the stone a better chance to bear, but the lode where the horse has been stripped from it promises well, and I am in great hopes of being able to give a good account of it in my next letter.

HUNTER CONSOLIDATED.—G. P. Armstrong, June 22: Crown Point Tunnel: This tunnel, 240 ft. in length, was completed on the 20th inst., so that connection is now had with the main winze 90 ft. below the tunnel from which the winze was started; this tunnel has been driven from the top of the tunnel face and three shifts on drift from winze to meet tunnel; this will now afford good ventilation, and save hoisting the ore 90 ft. further. This is to be the most working tunnel, and is now laid with good T iron rails; this tunnel is also being continued on to out Copperhead and Vulcan, the distance to the first being about 400 ft. from the winze above referred to, and about 500 ft. to Vulcan. Mr. Daggett will soon make survey, as he has an instrument for that purpose, and will work; this tunnel will cut the Vulcan shaft about 65 ft. below the bottom of 235 ft. from the surface, so all the ore both above and below this level will come out through the tunnel, and will then be only 1000 yards to furnace. Furnace and Mine Road: This is nearly completed from furnace to mouth of Crown Point tunnel, and will be a good road at all seasons of the year.—Water Pipe: 700 ft. of pipe has been delivered, and the laying of pipe commenced to morrow. The balance of pipe is at Eureka, and will be here in a few days.—Charcoal: We have made a contract for 100,000 bushels of charcoal of best Pinon pine at 22 cents on the basis of 245 cubic inches to the bushel; this is about 5 per cent. more on the bushel than Utah standard. The charcoal will be delivered at rate of not exceeding 30,000 bushels per month. Freight is arriving quite rapidly.

I. X. L. (Gold and Silver).—Lewis Chalmers, June 25: I set you herewith former's report, from which you will see that we have not yet made the connection between the Buckeye adit and the O.K. shaft. Till this is made (and which I had hoped to do on Saturday) I cannot form any opinion as to the width of the lode towards the footwall. Sinking goes on with vigour. The wood for the mill contract is finished, 1000 cords.

John Ryan, June 23: I have to report as follows:—The engine shaft is now down 30 ft. from 200 station; 6 ft. sunk this week. We had some stoppage in sinking this week, fixing the boiler lining part of shaft. Now fully started will make good headway. Said shaft is in fair blasting ground; water not very troublesome. The adit drift is now in 96 ft. from shaft to face, is a big ledge of porphyry and ore, some of which will apparently go 16 or 18 per cent. of said drift driven this week; one miner only worked in said drift this week; the other two miners worked raising up from cross cut that connects the rise from 9 ft. to 200 ft. level with the O.K. shaft. The raise to connect the adit drift is now up to 1 ft., about 5 ft. more will make the connection with the adit, O.K., and raise the said connection will be made on Tuesday or Wednesday to morrow. The mine will be well ventilated and a good outlet to it. There are about 200 cords of wood now delivered at the mine still packing. Everything in and about the mine is running and working well.

PITANGUI (Gold).—Mr. Hilleke (Paris, June 14) reports that the adit had been extended 3 fms. 2 ft. during May, the rock for this distance being very hard, and had become very dry, and of a tough nature, making it spare for quarrying. The end was extended 60 fms. 4 ft. from the mouth of the adit at May 31, leaving an estimated length of 65 fms. 2 ft. to be driven before intersecting the Jacinto. At Morro das Almas a small level had been driven 5 fms. towards the bed of Jacinto considered worthy of exploration.

SANTA BARBARA (Gold).—Mr. Hilleke (Paris, June 14) writes.—During May 1062 tons of mineral were stamped, yielding 3454 oits. per ton, or a total of 3689 oits. of gold, which, valued at 8s. 6d. per oit., amounts to 1849. as the estimated value of the produce for the month of May. The cost for the same period, which was still higher than usual, owing to the causes named in the last monthly circular, was at Exchange 241., 1070. 12s. 8d., thus leaving an estimated profit of 778. 7s. 4d. for May. This produce, which shows a satisfactory increase in the yield per ton of ore as compared with April, had been obtained from the working of four of the stamping mills only, No. 3 stamps having been broken down during the ore raised was obtained from Nos. 3 and 4 stamps, south of No. 1 shaft, where the lode was of good productive quality. So much extra work being on hand the exploratory cross-cuts at No. 2 level had not been commenced yet, but as soon as the new, or No. 2 shaft, and the new winch were completed this cross-cut would be at once begun. In the place of the old winch of No. 1 shaft, which had become very shaky and heavy for drawing, a much lighter winch had been substituted, which was working much easier than the old winch. The quantity of ore raised during the month amounted to 1219 tons, of which 217 tons were rejected as refuse stone, and 1042 tons, with 20 tons over from April treated at the stamps. Average quantity of ore raised per borer for the month, 30.3 tons.

CEDAR CREEK.—T. B. Ludlum, June 20: Since my last the continued warm weather has had a serious effect upon our water supply, reducing the quantity running in our main ditch to 700 in. I have not yet, however, commenced to draw from our upper reservoir, as I consider it to our advantage to reserve the water therein for the purpose of washing in the Baker and Star and Union. In consequence of the diminished supply I have been obliged to cease running water to our customers, but in the various claims there is but little change to note. The Baker continues washing as constantly as possible. Owing to the heavy character of the boulders and hardness of the cement it is impossible to use water more than from six to nine hours per day to advantage. We are still washing on the bottom ground on boulders loosened by the large blasts in April. We will try to get the bed rock cleaned by the lat. pro., so as to clean up on that day. We have been driving some drifts about 100 ft. back of the shaft, which are about completed, and we will try to explode a blast therein while we are off cleaning up. This blast will be a large one. It will be in solid gravel, and will extend back to the line of greatest depression in the ancient channel, and it is expected that it will open the pit in the very hard body of cemented gravel with which we have been obliged to continue. In the Star and Union we have continued at work, and are washing off the gravel loosened by the small blast referred to in my last, and are also cleaning up some of the bottom. The Pacific claim is idle, owing to scarcity of water.

BIRDSEYE CREEK (Gold).—G. S. Powers, June 23: The blast exploded on the 15th, as mentioned in my last, was a success, and as I have got an extension of water from South Yuba I shall quite likely continue washing in Neece and Hope claim as late as July 25, or thereabouts. If I can continue in clearing in the remainder of the blast exploded May 15, and on the 15th inst., which I now hope to do, it will leave me something towards making the necessary improvements so much needed before the commencement of next water season. The bought head of water was increased on the 18th inst. from 200 to 400 in.; and the new company appear quite anxious to furnish water to the Birdseye Company, from the fact that there is no more to be made from the sale of their water than using it on their own mines.

NEW ZEALAND KAPANGA (Gold).—J. Thomas, June 2: In the 60, during the past four weeks ending the 2nd inst., the No. 6 level has been driven on the lode the length of 4 fms. 10 in. length driven south of the winze, 10 fms. For the 4 fms. driving the lode was terribly disturbed by a horse of hard ground that forced itself through the footwall, which curved and twisted the hanging wall in a surprising manner. No gold was seen during the disturbance, but immediately after driving through and getting clear of it the lode became regular, having its usual character, producing at times fair specimens of gold quartz; it is literally full of mineral, and averages 18 in. wide. The slope above No. 6 level has been carried south of the winze 5 fms. long and 2 fms. high: the lode is from 1 to 2 ft. wide, yielding very rich stones of gold quartz and good crushing stuff. Some of the specimens are the richest I have seen. The lode is of a fine, uniform, interbedded with strong black arenaceous mud, and mudstone found as it was melted into metal showing gold; this is a sure indication for making rich bunches of gold. I send a specimen I saw broken from this slope yesterday, showing the rich yellow gold profusely mixed through the black mudstone and quartz. The specimen weighs 9 oza, which I estimate to contain 2 oza. of gold. In the 50 No. 5 level has been driven a further distance north on the course of the lode, towards the Albion shoot of gold, 4 fms.; total distance driven from the winze, 35 fms. 4 ft. Near the present end a promising leader was intersected bearing south-west, and the prospect in the ancient channel, and it is expected that it will open the pit in the very hard body of cemented gravel with which we have been obliged to continue. In the Star and Union we have continued at work, and are washing off the gravel loosened by the small blast referred to in my last, and are also cleaning up some of the bottom. The Pacific claim is idle, owing to scarcity of water.

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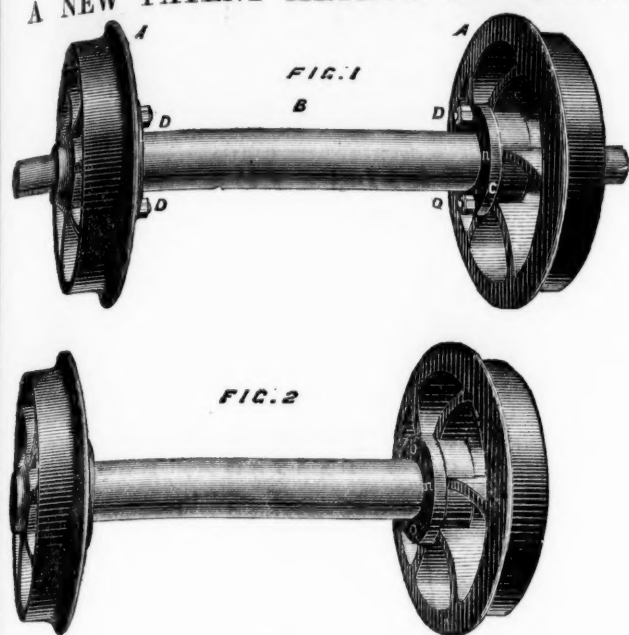
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## A NEW PATENT METHOD OF FITTING UP WHEELS AND AXLES.



## A NEW PATENT METHOD OF FITTING UP WHEELS AND AXLES.

In a former number of the Journal we gave a short description of the invention of Messrs. J. FENTON and SONS, Sykes Works, Sheffield, for attaching wheels to axles. The invention will be received with more than ordinary interest at the present time, owing to the discussion on the size of wheels best suited for certain purposes, the quality of wheel material, and the "stuffing" or strengthening, which is sometimes done with paper. There are, further, a multitude of circumstances which require the introduction of some safe method of wheel motion, and the number of accidents on the line in ordinary traffic and in ironworks and collieries will prove this.

It would be needless to attempt to furnish a list of the peculiar strains to which wheels bearing heavy burdens are subject. One very prolific cause of breakdown is the habit of spragging the wheels of colliery corves or tubs, the wrench caused by the momentum of the vehicle, and the sudden stoppage of the rolling wheel, shakily fastened to a fixed axle, at once tries what stuff the whole is made of. Only a few experiments of this kind are sufficient to make it apparent that there is a limit even to the endurance of a stoutly-built colliery wagon. But that rough usage is the lot of such aids to labour and commerce seems to be a conclusion before ordained. It would be useless to attempt to insist on working men above and below ground being particularly gingerly and careful as to the way in which they approached any part of a wagon or corve they are in the habit of pitching coal into or out of every hour of the day. The great aim is to save time, and to get the conveyance mentioned to do its part of the work as quickly and as well as possible. It, therefore, becomes apparent on a very simple hypothesis that wagons and corves are worse than useless unless they are stoutly built and especially designed to bear all the strains, the wear and tear, which may be reasonably placed upon them.

Messrs. Joseph Fenton and Sons have at once gone to the most vulnerable part of the subject they have taken in hand. "A thing is not stronger than its weakest part," and, undoubtedly, the tenderest portion of a wagon or corve is to be found between the wheel and the axle—the active portion as distinct from the body of a wagon which is quiescent. We illustrate this week the latest patent for so combining the wheel with the axle as to make the whole one solid mass calculated to resist a maximum amount of wrenching and ordinary wearing force.

Fig. 1 shows a longitudinal view and plan of a pair of colliery corve wheels and axle, fitted up for outside bearings. A A are the wheels, B is the axle, C C the washers, D D the bolts, E the collar on axle B, and F the recessed boss in the wheel. Perhaps our readers will require a little further explanation of this most simple method of securing with a minimum of elaboration a maximum of concentrated strength. We should premise that the wheels, axle, and all parts are made of steel—the firm enjoying a high reputation for their castings from crucible steel. The wheel is cast in the whole, with a recessed boss on the inside, made to any shape, corresponding with the shape and depth, with a collar formed on the axle. The recess, of course, may be square, octagonal, or other shape, but the hole through the wheel is by preference made round. The axle is also made of steel, so as to continue the resistance found in the superior metal of the wheel, and to become a fit partner to it. When the wheel is placed on the axle and the collar properly fitted to the recess a washer or plate, made solid or in parts, is fitted over the axle, on the contrary side to that on which the wheel is fitted, and secured by screws or nuts and bolts.

Fig. 2 shows the internal fixings of the axle in the boss of the wheel. The "catch" is plainly visible, and it can also be seen what an additional advantage is to be gained from the washer. From a smaller diagram the care shown in the construction of these washers is visible in the dovetailing arrangement of the segments, the greatest resistance being given at the point of the greatest strain.

Figs. 2 and 2a show the same principle applied to inside bearings, thus showing how a much neater wheel can be turned out on the same principle. If anything, some builders would feel more satisfied with the fact that their washers were secured by screws instead of bolts and nuts. As a matter of fact, neither can work loose from the whole body—axle and wheel—but in the application of the system as shown in Figs. 2 and 2a much more symmetry is attained.

Messrs. Fenton's patent is applicable to the wheels of most vehicles, also to pulleys, fly-wheels, and so on; and we are not surprised to learn that their recent patent has been exceedingly well received. One great point to be considered in regard to this or any other invention is its simplicity and the ease with which it may be carried out by comparatively inexperienced workmen. It would be manifestly unfair to judge of the merits of any speciality by the results of a set trial, carried out by men who had nursed the invention from its infancy.

What is desired above all things with regard to new notions intended for general use is a certain latitude for accidents, ignorance, and clumsiness. This is best represented by extreme simplicity, without which, we make bold to affirm, no invention however valuable can ever be expected to fare well in ordinary hands. Another chief point also demands the attention of the employer of workmen when he is considering the claims of a recent patent. We refer to the question of skilled labour. There are many elaborate systems strictly carrying out one or other law of higher mechanics, which are left in the shade, neglected, and eventually forgotten, just because of the difficulty in ensuring that amount of skilled and careful attention which is required. The necessity of dispensing with skilled labour is becoming more apparent every day. Inventors have realised the idea, and consider it one of the chief auguries of success, for competent judges declare that simplicity is the ruling feature of their discovery. It will be noticed that we have not referred to the question of expense,

as it appears in connection with skilled and unskilled labour. This is a most important consideration, but our limited space precludes our entering into it at great length in this article; suffice it to say, that Messrs. Fenton have considered this, as well as the former point we touched upon. There is no great amount of "showing" required to learn how to put these wheels and axles together or to take them apart in case accident has injured any portion. We should imagine any collier could take a wheel off his corve and replace it with very little trouble. An axle may require attention, but, as we before pointed out, this could be taken away to the smith's shop, while another axle could keep the wheels at work without loss of time. All the parts being well fitted and working together are accessible at any time, may be separated should occasion require, and thus it only becomes necessary to lay in a stock of the different portions, axles, washers, screws, bolts, and wheels, to be able to repair at any time, and to keep the maximum quantity of rolling stock at work.

We are pleased to notice that, in preparation for the great demand which has set in, Messrs. J. Fenton and Sons are laying down new plant to turn out many wheels and axles, the cost to the purchaser being but a slight advance on the old uncertain descriptions.

## MANUFACTURE OF SLAG WOOL.

Heretofore in the manufacture of this material the hot slag as it leaves the furnace has been subjected to the action of a jet of steam or air for the purpose of dividing it into extremely fine filaments, but the direct action of the steam has not been altogether successful in the production of a material free from impurities known generally in this manufacture as shot. Mr. CHAS. WOOD, of Middlesborough-on-Tees, has, therefore, devised means whereby he believes a large proportion can be made entirely free from shot, thus leaving the fibres or filaments almost pure. He conducts the slag from the furnace by the usual slag runner and at the discharge end, and on one side underneath the usual slag runner he places an air or steam jet, preferably the latter; on the other side of the runner, and opposite the steam or air jet, he provides a large tube of wrought or cast-iron leading to a chamber or receiver, to be hereafter described. The mouth of the tube—that portion of it near the runner—is open on the lowest side, so that the shot coming from the slag as the wool is divided from the same, or in other words, as it is manufactured, is free to fall to the ground or into any suitable receptacle, while the slag proper goes into an ordinary slag box, or is otherwise disposed of as desired. Into the tube and beyond that part thereof which is not open he leads a second jet for the passage of air or steam, and the object of this second pipe is that the air or steam which is forced through the same towards the chamber draws the wool or silicate cotton which has been produced by the first steam or air jet into the tube, and sends it on into the chamber; this chamber is constructed or formed of a series of frames made of wire netting for the purpose of catching the wool blown into the same, and allowing at the same time the steam or air to escape.

With regard to the arrangement of the wire netting, he finds it most convenient to have them in a V or corrugated form, and to connect to the apex of (say) the V's what he terms draught plates, which tend to check the current of air or steam, and to allow the fine qualities of the wool to settle behind them in the angles formed by the V-shaped netting. Near the entrance of the chamber, and opposite the tube, he places a board or plate for the purpose of arresting any shot that may possibly be carried into the chamber through the tube, and thus stop the shot from contaminating the wool. A galvanised iron or other roof may be provided for the cage or chamber, but this may also be of wire netting or any other material. The invention then essentially consists in the employment in the manufacture of two air or steam jets, one to make the wool, and the other to draw it into and send it through a tube into a chamber or cage made of wire netting or perforated plates, or equivalent material, in such manner that the wool is caught by the sides, while the air or steam is able freely to escape without forming currents, and also a great side area of netting or perforations upon a comparatively small space of ground. The simple but effective means provided for arresting the shot, and dividing it from the wool, is also a very important feature in the invention.

TREATING ORES OF NICKEL.—The treatment of the ores of nickel found in New Caledonia and elsewhere, consisting essentially of silicates of nickel, magnesia, zinc, and iron, has been receiving the attention of Mr. G. H. COSSINS, of Melbourne, Victoria. The object of the invention is to break up the combination of the silica with the nickel by providing for the silica a stronger base than the nickel, to present to the nascent nickel some body capable of forming an alloy or compound from which the nickel can be afterwards easily separated, and to avoid as much as possible the reduction of metallic iron, and its consequent alloying with the nickel. To effect these objects the ore is mixed with (say) 25 per cent. of soda salt (sulphate of soda being preferred), 30 per cent. of limestone, 12 per cent. of charcoal (or, in place of charcoal, 15 per cent. of coal), and 20 per cent. of either oxide or sulphide of antimony. This mixture is fused on the hearth of a reverberatory furnace. When the fusion is complete the charge is skimmed and another charge added, and other charges in succession, until a sufficient bath of the alloy is collected. The furnace is tapped in the usual way. The alloy thus obtained contains nearly the whole of the nickel originally contained in the ore combined with antimony. In order to separate the nickel and antimony the alloy is melted in a crucible, or on the hearth of a reverberatory furnace, with oxide of antimony. By this treatment the nickel is completely oxidised out as a scoria, together with some antimony oxide. The scoria so obtained is fused with sulphate of soda and charcoal. By this treatment the antimony is obtained as "Kermes" mineral of oxysulphide of antimony, and the nickel is pure sulphide of nickel. This sulphide can be treated by well-known processes for obtaining metallic nickel, or alloy of

nickel. By this method of treating the ore the iron is only reduced in small quantity, and only traces of it are found in the nickel.

## PURIFICATION OF LEAD.

An improved method of treating lead containing either gold or silver or other foreign metals, so as to remove such impurities, has been invented by Mr. C. ROSWAG, M.E., of Paris, and Capt. H. GEARY, of Old Charlton. They operate upon molten pig-lead containing one or both of the precious metals, and either with or without the presence of antimony, arsenic, iron, or zinc, copper, or alloys of the same. The lead to be treated is melted down in an ordinary cast-iron crystallising pan, and they then introduce compressed atmospheric air, either at the ordinary or at an elevated temperature, by means of a tube or pipe, or tubes or pipes, either of iron, fire-clay, or other suitable material, and, by preference, of about 2 in. in diameter; this tube or these tubes are placed nearly at the bottom of the pan—say, about from 4 to 5 in. from the bottom. The tube or pipe or tubes are supported vertically by preference, are introduced into the centre of the pan, which tube or pipe or tubes or pipes is in communication with a compressed air reservoir or other contrivance. The atmospheric air is compressed to the desired extent—say, to about from three to four atmospheres, is then admitted into the molten lead; at the commencement of the operation the injection is by preference slow, and subsequently the admission is in larger quantity. Nearly the whole of the impurities contained in the lead are thus oxidised and obtained in the form of a scum or dross.

The introduction of air is arrested when a sample of the lead assumes a bluish-violet hue on cooling and ceases to be brittle. After this first operation has been performed the auriferous or argentiferous lead may then be subjected to the ordinary zinc desilvering process, and the rich dross obtained be submitted to a process of eliquation with the object of removing the excess of lead contained in the dross. Having thus effected in this second operation the separation of the precious metals by means of zinc from the lead, the molten lead is again submitted to the action of atmospheric air in the manner before mentioned, and the resulting scum which contains the last traces of zinc removed. This third operation is continued until the lead assumes a bluish-violet appearance on cooling, thus indicating that a soft lead has been obtained. The purified lead thus obtained may be cast into pigs or otherwise employed.

The oxides or scums resulting from the first and from the third operation by atmospheric air may be treated by a process known as Roswag's or other process. The rich dross, alloy of silver, zinc, and lead resulting from the second operation by addition of zinc containing nearly the whole of the precious metals is submitted to the action of hydrochloric acid in order to dissolve the compounds of zinc, which when dissolved will be in the state of chloride of zinc, which chloride may be treated by Roswag's or other process in order to obtain zinc or compound of zinc therefrom. Should any lead be dissolved with the zinc it may be precipitated in a metallic state by means of spelter, and may be added to the residual lead containing gold and silver. The residue containing the precious metals and a certain portion of the lead being thus freed from zinc is washed, and is then melted down in a reverberatory or other furnace. This they call the fourth operation. When a sufficient quantity of the rich lead thus resulting is obtained it is to be melted down, by preference in a cast-iron pan, and submitted to the action of compressed atmospheric air with the object of effecting the oxidation of the whole or of the greater portion of the lead, the litharge thus produced being removed; should any residual argentiferous lead remain it is to be submitted to a similar subsequent and fifth operation. The litharge thus obtained, containing practically the whole of the precious metal or metals, is then treated with acetic or pyroigneous acid. Any silver contained in or mixed with the litharge will remain at the bottom of the vessel together with some metallic lead, should any remain unoxidised. This is the sixth and principal operation. After washing the silver residue it may be melted down and refined. The solution of acetate of lead resulting may be crystallised or otherwise employed.

## COMPRESSING OR CONDENSING INGOTS.

It is well known that by reason of the process of conversion used in the "Bessemer float" the resulting metal is badly honeycombed and extremely heterogeneous, consequently it requires considerable re-working to render it solid and homogeneous. This irregularity of the ingot makes it difficult, almost impossible, to produce a constant and invariable quality of finished material, no matter with how great precision and chemical accuracy the conversion is accomplished, because no two ingots will be honeycombed in the same manner or degree, and as there can be no positive determination of the interior, so there can be no accurate standard of comparison between one ingot and another as to the amount of rolling or hammering necessary to bring them to the same degree of fineness and homogeneity. This defect is one which steel producers have long contended against, but with how much success the state of the art shows; Mr. David McCandless, of Pittsburgh, Pennsylvania, proposes then a process by means of which the ingots will be cast solid throughout, so that when rolled or hammered to the same degree all the products shall be of a definite, uniform, and determinate quality, which can be constantly maintained; thus making the product in every respect more reliable and marketable, enhancing its value to the consumer, and enriching the producer.

The improved arrangement consists in admitting a direct steam pressure upon the surface of the molten metal in the flask, and in allowing the steam to superheat after all the vents have been closed. The flask is of the usual form, having the vertical sprue leading the metal down to the ingot and into the bottom of the flask, whence it fills the flask by the law of equilibrium. The mere shape of the flask, or style of ingate or sprue, is not of the essence of the invention, as he has merely adopted this form as being in general use, and suitable to the purpose. The flask is topped by a strong cover tightly clamped down, and which has a vent hole for the escape of air and gases from the flowing metal. This vent has a removable plug fitted to it. Coming from the boiler or other source is a steam pipe, which passes through the cover and delivers inside the flask at or about the top. The pipe which delivers the steam is fitted with a stop-cock, which may be at any point, but preferably near the flask. It may also be desirable to have a flexible joint on the pipe to facilitate the removal of parts when necessary. On the shaft of the sprue are two pivot lugs, which constitute a bearing for the bail or arch; the latter is provided with an adjusting screw, which bears down upon the cover of the sprue and binds it tightly in place.

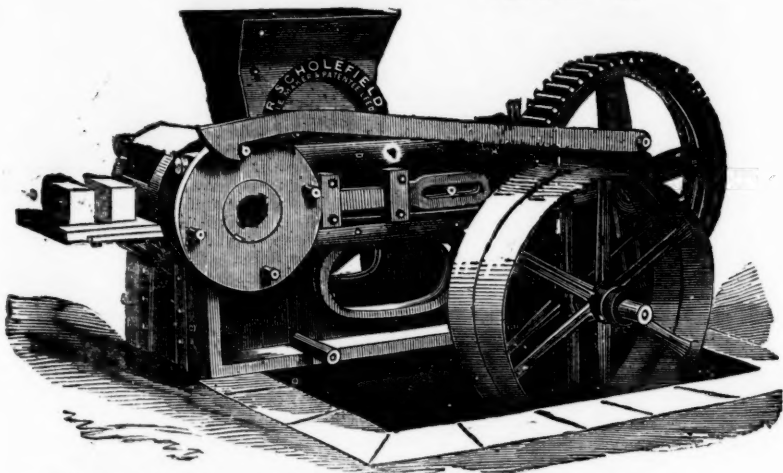
Everything being in readiness for pouring, the sprue uncovered, the vent open, and the cock shut, the ladle is swung over the sprue, and the metal allowed to flow in till the flask is almost full, then the usual sand or loam is shovelled into the top of the sprue, its cover applied, and the screw tightened down. After this the plug is driven into the vent, then the cock is opened to give access of steam, and when the steam has filled the space at the top of the molten metal the said cock is again closed; this occupies but an instant's time. There is, to begin with, an initial pressure downwards upon the still fluid ingot equal to the pressure in the boiler. Ordinarily this is about 75 lbs. to the square inch, which would give upon an ingot 12 in. square at the top nearly 11,000 lbs. pressure, but the vividly intense heat of such a molten mass of incandescent metal will instantaneously effect the superheating of the steam above it, and with lightning speed sends the pressure up to an enormous degree.

The result is that the ingot is compressed into a perfectly solid and homogeneous mass of metal, which when cut in sections exhibits a smooth and even structure throughout. Such being the case, it necessarily follows that such an ingot requires little or no re-working beyond the usual reduction to form and gauge. Hence, since all the ingots produced by this process are of the same degree of perfect solidity and homogeneity, all products of similar dimensions will have almost exactly the same tensile strength, a result it is believed never before accomplished in the history of the art.



## R. SCHOLEFIELD'S LATEST PATENT BRICK-MAKING MACHINE.

PATENTED 1873.



R. S. begs to call the attention of all Colliery Owners in particular to his PATENT SEMI-DRY BRICK MACHINE, and the economical method of making bricks by his patent machinery from the refuse that is taken from the pits during the process of coal-getting, which, instead of storing at the pit's mouth (and making acres of valuable land useless), is at once made into bricks, at a very small cost, by R. S.'s Patent Brick-making Machinery. If the material is got from the pit hill, the following is about the cost of

production, and the hands required to make 10,000 pressed bricks per day:—

2 men digging, each 4s. per day	8 0
1 man grinding, 4s. 6d. per day	4 6
1 boy taking off bricks from machine, and placing them in barrow ready for the kiln, 2s. per day	2 0
1 boy greasing, 1s. 6d. per day	1 6
1 engine-man, 5s. per day	5 0
1 man wheeling bricks from machine to kiln, 4s. per day	4 0

Total cost of making 10,000 pressed bricks ... £15 0, or 2s. 6d. per 1000.

(SETTING AND BURNING SAME PRICE AS HAND-MADE BRICKS.)

N.B.—Where the material can be used as it comes from the pit, the cost will be reduced in digging. As the above Machinery is particularly adapted for the using up of shale, bind, &c., it will be to the advantage of all Colliery Owners to adopt the use of the said Brick-making Machinery.

THE MACHINES CAN BE SEEN IN OPERATION AT THE WORKS OF THE SOLE MAKER AND PATENTEE DAILY.  
SCHOLEFIELD'S ENGINEERING & PATENT BRICK MACHINE WORKS,  
KIRKSTAL ROAD, LEEDS.

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Manufacturers by STEAM POWER of all kinds of Wire Web, EXTRA TREBLE STRONG for LEAD AND COPPER MINES.

Jigger Bottoms and Cylinder Covers woven ANY WIDTH, in Iron, Steel, Brass, or Copper.

EXTRA STRONG PERFORATED ZINC AND COPPER RIDDLES AND SIEVES.

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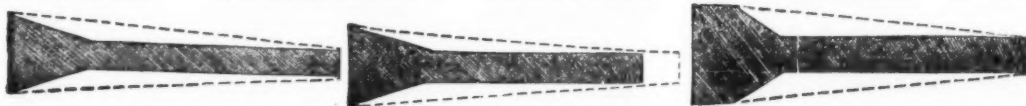
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THE DOTTED LINES SHOW THE ORDINARY SECTION, AND THE DARK GROUND THE IMPROVED SECTIONS.—A saving of at least 30 per cent. is effected by the great reduction in weight of material.—For price and particulars apply to—

JOEL EATON WALKER, STEEL MERCHANT, SHEFFIELD.

Notice.—These Sections are Registered.

## YEADON AND CO., COLLIERY & MINING ENGINEERS

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OVER 3000 OF THE RAILWAY TRUCK AND CARRIAGE SHUNTER now in use.

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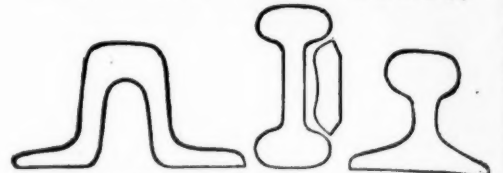
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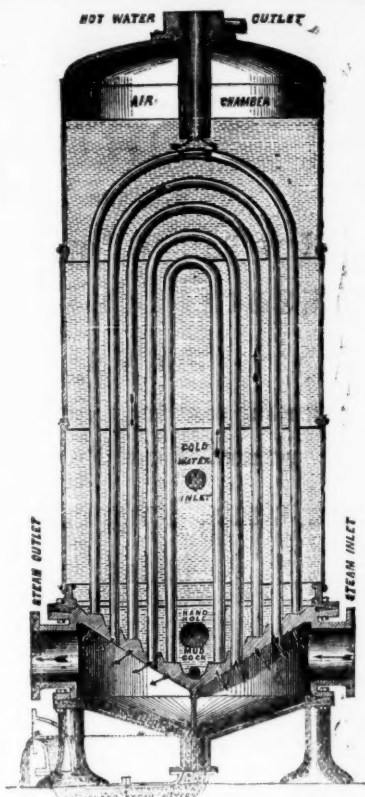
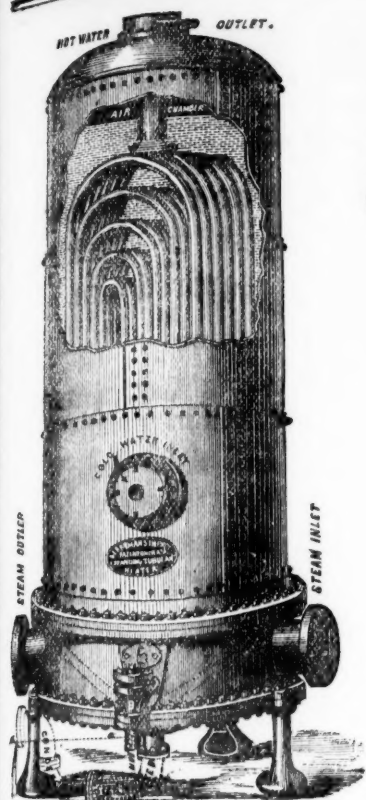
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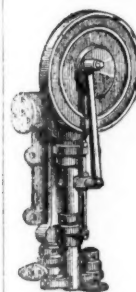
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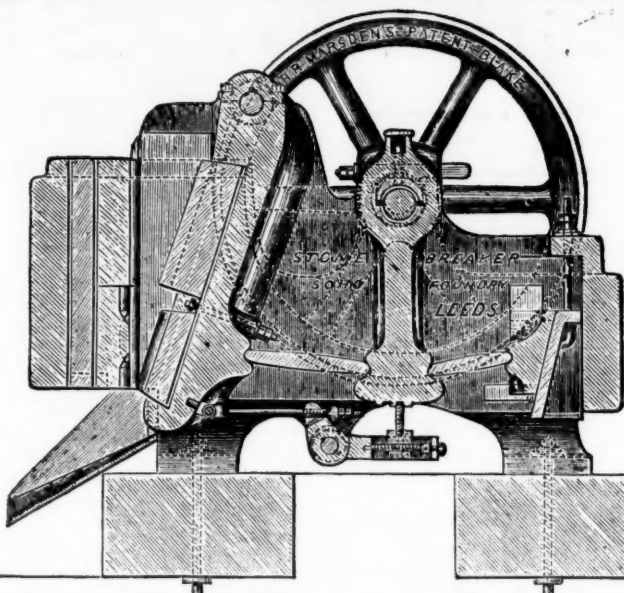


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